

# Production Worksheet

Wilcom TrueSizer  
Design: E-21593 4x4  
Colorway: Madeira Classic 40

Stitches: 12733  
Colors: 5  
Height: 3.76 in  
Width: 2.67 in  
Zoom: 1.84



Machine format: Tajima  
Color changes: 4  
Stops: 5  
Trims: 15  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 34.0 mm  
Right: 34.0 mm  
Up: 47.7 mm  
Down: 47.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 10.05 in<sup>2</sup>  
Max Stitch: 6.6 mm  
Min Stitch: 0.2 mm  
Max jump: 6.6 mm  
Total Thread: 228.00ft  
Total bobbin: 84.43ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	7	Green	907 1249	Green	Madeira Classic 40
2.	1	drak green	1399 1103	drak green	Madeira Classic 40
3.	10	Orange	5253 1172	Orange	Madeira Classic 40
4.	4	golden	4332 1064	golden	Madeira Classic 40
5.	14	Emerald Black	840 1000	Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer

Design: E-21593 5x7

Colorway: Madeira Classic 40

Stitches: 31562  
Colors: 5  
Height: 6.76 in  
Width: 4.80 in  
Zoom: 1.01



Machine format: Tajima  
Color changes: 4  
Stops: 5  
Trims: 11  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.0 mm  
Right: 61.0 mm  
Up: 85.8 mm  
Down: 85.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 32.47 in<sup>2</sup>  
Max Stitch: 10.0 mm  
Min Stitch: 0.2 mm  
Max jump: 6.7 mm  
Total Thread: 642.06ft  
Total bobbin: 256.59ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	7	■	2444	1249 Green	Madeira Classic 40
2.	1	■	2782	1103 drak green	Madeira Classic 40
3.	10	■	13698	1172 Orange	Madeira Classic 40
4.	4	■	10423	1064 golden	Madeira Classic 40
5.	14	■	2213	1000 Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-21593 6x6  
Colorway: Madeira Classic 40

Stitches: 24356  
Colors: 5  
Height: 5.76 in  
Width: 4.07 in  
Zoom: 1.19



Machine format: Tajima  
Color changes: 4  
Stops: 5  
Trims: 11  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 51.8 mm  
Right: 51.8 mm  
Up: 73.1 mm  
Down: 73.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 23.46 in<sup>2</sup>  
Max Stitch: 8.5 mm  
Min Stitch: 0.2 mm  
Max jump: 6.9 mm  
Total Thread: 479.65ft  
Total bobbin: 188.36ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	7	1844	1249	Green	Madeira Classic 40
2.	1	2285	1103	drak green	Madeira Classic 40
3.	10	10414	1172	Orange	Madeira Classic 40
4.	4	8142	1064	golden	Madeira Classic 40
5.	14	1669	1000	Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-21593 8x10  
Colorway: Madeira Classic 40

Stitches: 58644  
Colors: 5  
Height: 9.76 in  
Width: 6.95 in  
Zoom: 0.70



Machine format: Tajima  
Color changes: 4  
Stops: 5  
Trims: 6  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 88.2 mm  
Right: 88.2 mm  
Up: 123.9 mm  
Down: 123.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 67.80 in<sup>2</sup>  
Max Stitch: 8.9 mm  
Min Stitch: 0.2 mm  
Max jump: 7.0 mm  
Total Thread: 1275.03ft  
Total bobbin: 526.38ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	7	Green	4684 1249	Green	Madeira Classic 40
2.	1	drak green	4445 1103	drak green	Madeira Classic 40
3.	10	Orange	26286 1172	Orange	Madeira Classic 40
4.	4	golden	19059 1064	golden	Madeira Classic 40
5.	14	Emerald Black	4168 1000	Emerald Black	Madeira Classic 40