

Production Worksheet

Wilcom TrueSizer
Design: E-22487 4x4
Colorway: Madeira Classic 40

Stitches: 23034
Colors: 3
Height: 3.69 in
Width: 3.82 in
Zoom: 1.27



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 10
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.5 mm
Right: 48.5 mm
Up: 46.9 mm
Down: 46.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.10 in²
Max Stitch: 7.8 mm
Min Stitch: 0.2 mm
Max jump: 7.0 mm
Total Thread: 448.10ft
Total bobbin: 175.20ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	Orange	8049 1172	Orange	Madeira Classic 40
2.	13	Super White	4051 1001	Super White	Madeira Classic 40
3.	14	Emerald Black	10932 1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-22487 5x5
Colorway: Madeira Classic 40

Stitches: 31908
Colors: 3
Height: 4.64 in
Width: 4.82 in
Zoom: 1.01



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 29
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.2 mm
Right: 61.2 mm
Up: 59.0 mm
Down: 59.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 22.37 in²
Max Stitch: 9.7 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 671.13ft
Total bobbin: 272.86ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	Orange	12373 1172	Orange	Madreia Classic 40
2.	13	Super White	5370 1001	Super White	Madreia Classic 40
3.	14	Emerald Black	14163 1000	Emerald Black	Madreia Classic 40