

# Production Worksheet

Wilcom TrueSizer  
Design: E-22161 6x6  
Colorway: Madeira Classic 40

Stitches: 25705  
Colors: 4  
Height: 5.31 in  
Width: 5.75 in  
Zoom: 0.84



Machine format: Tajima  
Color changes: 5  
Stops: 6  
Trims: 13  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.1 mm  
Right: 73.1 mm  
Up: 67.4 mm  
Down: 67.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 30.54 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.1 mm  
Max jump: 7.0 mm  
Total Thread: 411.36ft  
Total bobbin: 142.46ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	18	■	5032	1287 Mlde Grey	Madeira Classic 40
2.	9	■	11219	1281 Marron	Madeira Classic 40
3.	13	□	91	1001 Super White	Madeira Classic 40
4.	18	■	398	1287 Mlde Grey	Madeira Classic 40
5.	9	■	730	1281 Marron	Madeira Classic 40
6.	14	■	8233	1000 Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-22161 8x10  
Colorway: Madeira Classic 40

Stitches: 42348  
Colors: 4  
Height: 7.76 in  
Width: 8.40 in  
Zoom: 0.58



Machine format: Tajima  
Color changes: 5  
Stops: 6  
Trims: 14  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 106.6 mm  
Right: 106.6 mm  
Up: 98.5 mm  
Down: 98.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 65.13 in<sup>2</sup>  
Max Stitch: 7.6 mm  
Min Stitch: 0.1 mm  
Max jump: 7.0 mm  
Total Thread: 758.17ft  
Total bobbin: 283.26ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	18	■	8408	1287 Mlde Grey	Madeira Classic 40
2.	9	■	19842	1281 Marron	Madeira Classic 40
3.	13	□	150	1001 Super White	Madeira Classic 40
4.	18	■	618	1287 Mlde Grey	Madeira Classic 40
5.	9	■	1098	1281 Marron	Madeira Classic 40
6.	14	■	12230	1000 Emerald Black	Madeira Classic 40

