

Production Worksheet

Wilcom TrueSizer

Design: E-21790 4x4

Colorway: Madeira Classic 40

Stitches: 17036
Colors: 12
Height: 2.59 in
Width: 3.76 in
Zoom: 1.29

DigitEMB
www.digitemb.com

Machine format: Tajima
Color changes: 13
Stops: 14
Trims: 69
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 47.8 mm
Right: 47.8 mm
Up: 32.9 mm
Down: 32.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 9.75 in²
Max Stitch: 11.6 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 250.67ft
Total bobbin: 79.39ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	1493	1010	Light Grey	Madeira Classic 40
2.	10	898	1172	Orange	Madeira Classic 40
3.	4	490	1064	golden	Madeira Classic 40
4.	15	941	1321	Light Pink	Madeira Classic 40
5.	16	570	1066	Fune / Sand	Madeira Classic 40
6.	8	204	1134	Dark blue	Madeira Classic 40
7.	7	201	1249	Green	Madeira Classic 40
8.	11	115	1033	Purple	Madeira Classic 40
9.	13	137	1001	Super White	Madeira Classic 40
10.	14	2105	1000	Emerald Black	Madeira Classic 40
11.	5	2204	1094	Sky	Madeira Classic 40
12.	17	1500	1045	Light Blue	Madeira Classic 40
13.	13	1026	1001	Super White	Madeira Classic 40
14.	14	5150	1000	Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
 Design: E-21790 6x6
 Colorway: Madeira Classic 40

Stitches: 27802
 Colors: 12
 Height: 3.95 in
 Width: 5.76 in
 Zoom: 0.84



Machine format: Tajima
 Color changes: 13
 Stops: 14
 Trims: 77
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 73.2 mm
 Right: 73.2 mm
 Up: 50.2 mm
 Down: 50.2 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 22.77 in²
 Max Stitch: 11.3 mm
 Min Stitch: 0.3 mm
 Max jump: 6.9 mm
 Total Thread: 465.64ft
 Total bobbin: 164.91ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	3195	1010	Light Grey	Madeira Classic 40
2.	10	1720	1172	Orange	Madeira Classic 40
3.	4	796	1064	golden	Madeira Classic 40
4.	15	1535	1321	Light Pink	Madeira Classic 40
5.	16	961	1066	Fune / Sand	Madeira Classic 40
6.	8	330	1134	Dark blue	Madeira Classic 40
7.	7	326	1249	Green	Madeira Classic 40
8.	11	169	1033	Purple	Madeira Classic 40
9.	13	169	1001	Super White	Madeira Classic 40
10.	14	2799	1000	Emerald Black	Madeira Classic 40
11.	5	4108	1094	Sky	Madeira Classic 40
12.	17	2616	1045	Light Blue	Madeira Classic 40
13.	13	1695	1001	Super White	Madeira Classic 40
14.	14	7381	1000	Emerald Black	Madeira Classic 40

