Production Worksheet

Wilcom TrueSizer

Design: E-21120 4x4

Colorway: Madeira Classic 40

Stitches:	20137
Colors:	3
Height:	3.80 in
Width:	3.17 in
Zoom:	1.53

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	2
Stops:	3
Trims:	15
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	40.3 mm
Right:	40.3 mm
Up:	48.3 mm
Down:	48.3 mm
EndX:	0.00 in
EndY:	0.00 in
Area	12.05 in²
Max Stitch:	6.8 mm
Min Stitch:	0.4 mm
Max jump:	6.8 mm
Total Thread:	377.38ft
Total bobbin:	144.55ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	22	10279	1239	Dark Grey	Madeira Classic 40
2.	18	4038	1287	MIde Grey	Madeira Classic 40
3.	14	5818	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-21120 5x5

Colorway: Madeira Classic 40

Stitches:	30822
Colors:	3
Height:	4.80 in
Width:	3.99 in
Zoom:	1.21

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	2
Stops:	3
Trims:	15
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	50.7 mm
Right:	50.7 mm
Up:	61.0 mm
Down:	61.0 mm
EndX:	0.00 in
EndY:	0.00 in
Area	19.17 in²
Max Stitch:	6.9 mm
Min Stitch:	0.3 mm
Max jump:	6.9 mm
Total Thread:	610.31ft
Total bobbin:	241.04ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	22	17093	1239	Dark Grey	Madeira Classic 40
2.	18	6385	1287	Mlde Grey	Madeira Classic 40
3.	14	7342	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-21120 6x6

Colorway: Madeira Classic 40

Stitches:	41830
Colors:	3
Height:	5.80 in
Width:	4.80 in
Zoom:	1.01

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	2
Stops:	3
Trims:	16
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	61.0 mm
Right:	61.0 mm
Up:	73.7 mm
Down:	73.7 mm
EndX:	0.00 in
EndY:	0.00 in
Area	27.85 in²
Max Stitch:	6.9 mm
Min Stitch:	0.3 mm
Max jump:	6.9 mm
Total Thread:	856.90ft
Total bobbin:	344.36ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	22	24279	1239	Dark Grey	Madeira Classic 40
2.	18	8607	1287	MIde Grey	Madeira Classic 40
3.	14	8942	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-21120 8x8

Colorway: Madeira Classic 40

Stitches:	68747
Colors:	3
Height:	7.80 in
Width:	6.43 in
Zoom:	0.75

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	2
Stops:	3
Trims:	17
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	81.7 mm
Right:	81.6 mm
Up:	99.1 mm
Down:	99.1 mm
EndX:	0.00 in
EndY:	0.00 in
Area	50.14 in²
Max Stitch:	7.0 mm
Min Stitch:	0.3 mm
Max jump:	7.0 mm
Total Thread:	1479.55ft
Total bobbin:	608.68ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	22	42466	1239	Dark Grey	Madeira Classic 40
2.	18	14139	1287	MIde Grey	Madeira Classic 40
3.	14	12140	1000	Emerald Black	Madeira Classic 40