

Production Worksheet

Wilcom TrueSizer
Design: E-22785 4x4
Colorway: Madeira Classic 40

Stitches: 15465
Colors: 6
Height: 2.95 in
Width: 3.80 in
Zoom: 1:1



Machine format: Tajima
Color changes: 11
Stops: 12
Trims: 40
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 37.5 mm
Down: 37.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 11.21 in²
Max Stitch: 11.7 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 263.90ft
Total bobbin: 93.72ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	2017	1146	Red	Madeira Classic 40
2.	18	340	1287	Mlde Grey	Madeira Classic 40
3.	4	133	1064	golden	Madeira Classic 40
4.	13	383	1001	Super White	Madeira Classic 40
5.	14	1888	1000	Emerald Black	Madeira Classic 40
6.	3	1661	1146	Red	Madeira Classic 40
7.	10	1613	1172	Orange	Madeira Classic 40
8.	4	1477	1064	golden	Madeira Classic 40
9.	13	153	1001	Super White	Madeira Classic 40
10.	3	403	1146	Red	Madeira Classic 40
11.	14	4790	1000	Emerald Black	Madeira Classic 40
12.	13	605	1001	Super White	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-22785 5x5
Colorway: Madeira Classic 40

Stitches: 20422
Colors: 6
Height: 3.72 in
Width: 4.80 in
Zoom: 1:1



Machine format: Tajima
Color changes: 11
Stops: 12
Trims: 49
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 47.2 mm
Down: 47.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 17.86 in²
Max Stitch: 9.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 377.65ft
Total bobbin: 141.86ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	2936 1146	Red	Madeira Classic 40
2.	18	■	440 1287	Mlde Grey	Madeira Classic 40
3.	4	■	171 1064	golden	Madeira Classic 40
4.	13	□	503 1001	Super White	Madeira Classic 40
5.	14	■	2342 1000	Emerald Black	Madeira Classic 40
6.	3	■	2499 1146	Red	Madeira Classic 40
7.	10	■	2184 1172	Orange	Madeira Classic 40
8.	4	■	1892 1064	golden	Madeira Classic 40
9.	13	□	182 1001	Super White	Madeira Classic 40
10.	3	■	519 1146	Red	Madeira Classic 40
11.	14	■	6011 1000	Emerald Black	Madeira Classic 40
12.	13	□	741 1001	Super White	Madeira Classic 40