

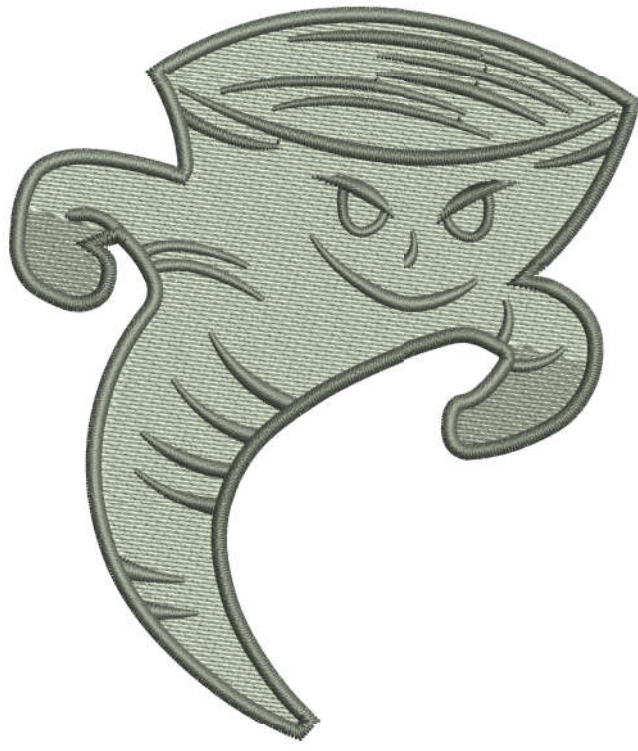
# Production Worksheet

Wilcom TrueSizer  
Design: E-22616 4x4  
Colorway: Colorway 1

Stitches: 12445  
Colors: 2  
Height: 3.83 in  
Width: 3.29 in  
Zoom: 1:1



Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 8  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 41.7 mm  
Right: 41.7 mm  
Up: 48.6 mm  
Down: 48.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 12.58 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 232.38ft  
Total bobbin: 88.73ft



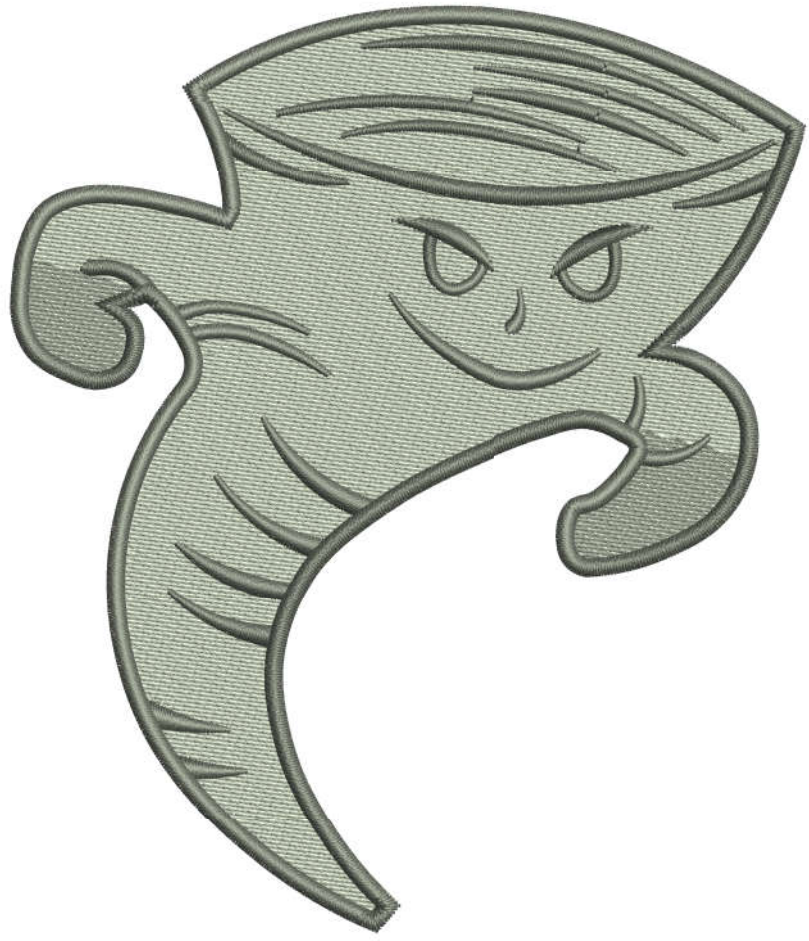
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	■	7126	M-GRAY	
2.	18	■	5317	D-GRAY	

# Production Worksheet

Wilcom TrueSizer  
Design: E-22616 5x5  
Colorway: Colorway 1

Stitches: 17605  
Colors: 2  
Height: 4.83 in  
Width: 4.14 in  
Zoom: 1:1



Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 11  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 52.5 mm  
Right: 52.5 mm  
Up: 61.3 mm  
Down: 61.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 19.97 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 347.39ft  
Total bobbin: 136.82ft

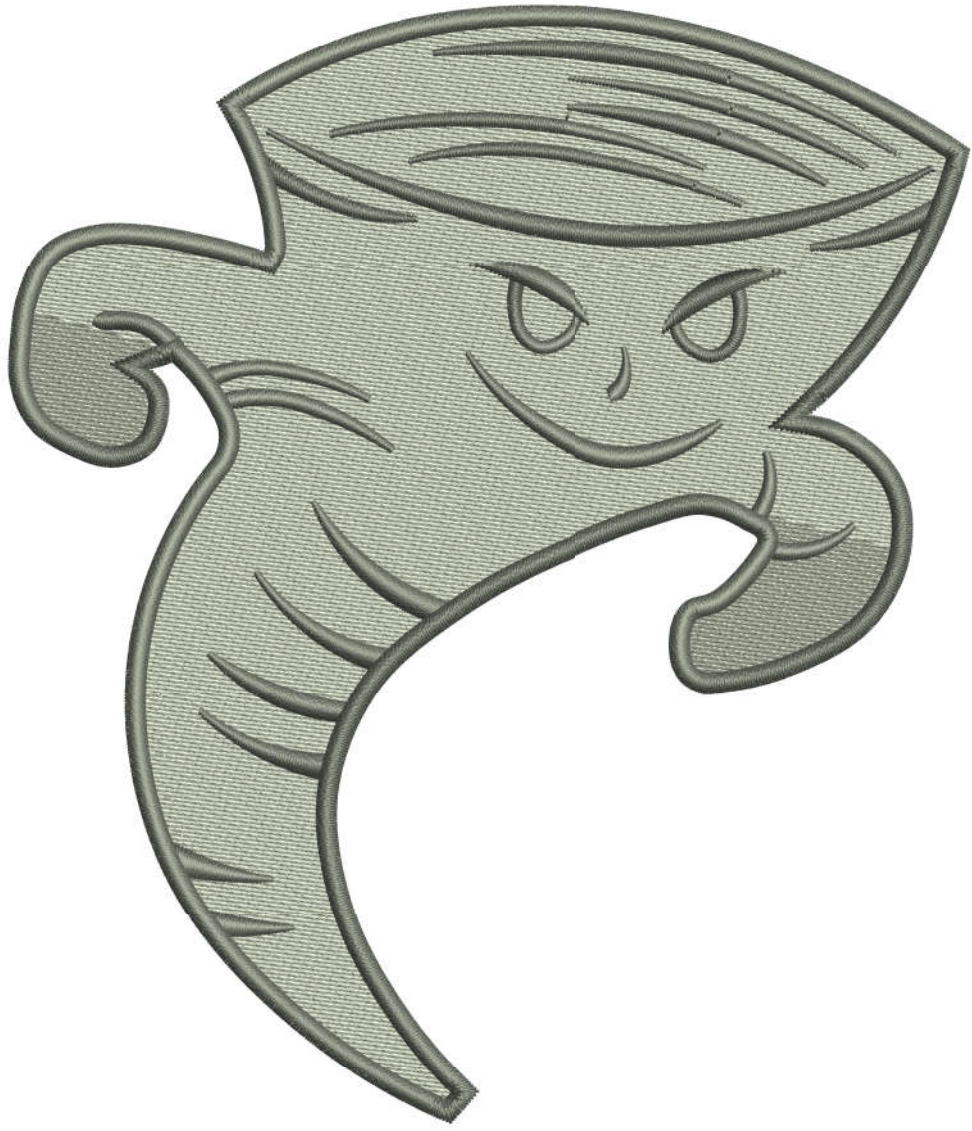
### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	■	10832	M-GRAY	
2.	18	■	6771	D-GRAY	

# Production Worksheet

Wilcom TrueSizer  
Design: E-22616 6x6  
Colorway: Colorway 1

Stitches: 23688  
Colors: 2  
Height: 5.83 in  
Width: 5.00 in  
Zoom: 1:1



Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 13  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 63.5 mm  
Right: 63.5 mm  
Up: 74.0 mm  
Down: 74.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 29.12 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 487.52ft  
Total bobbin: 196.21ft

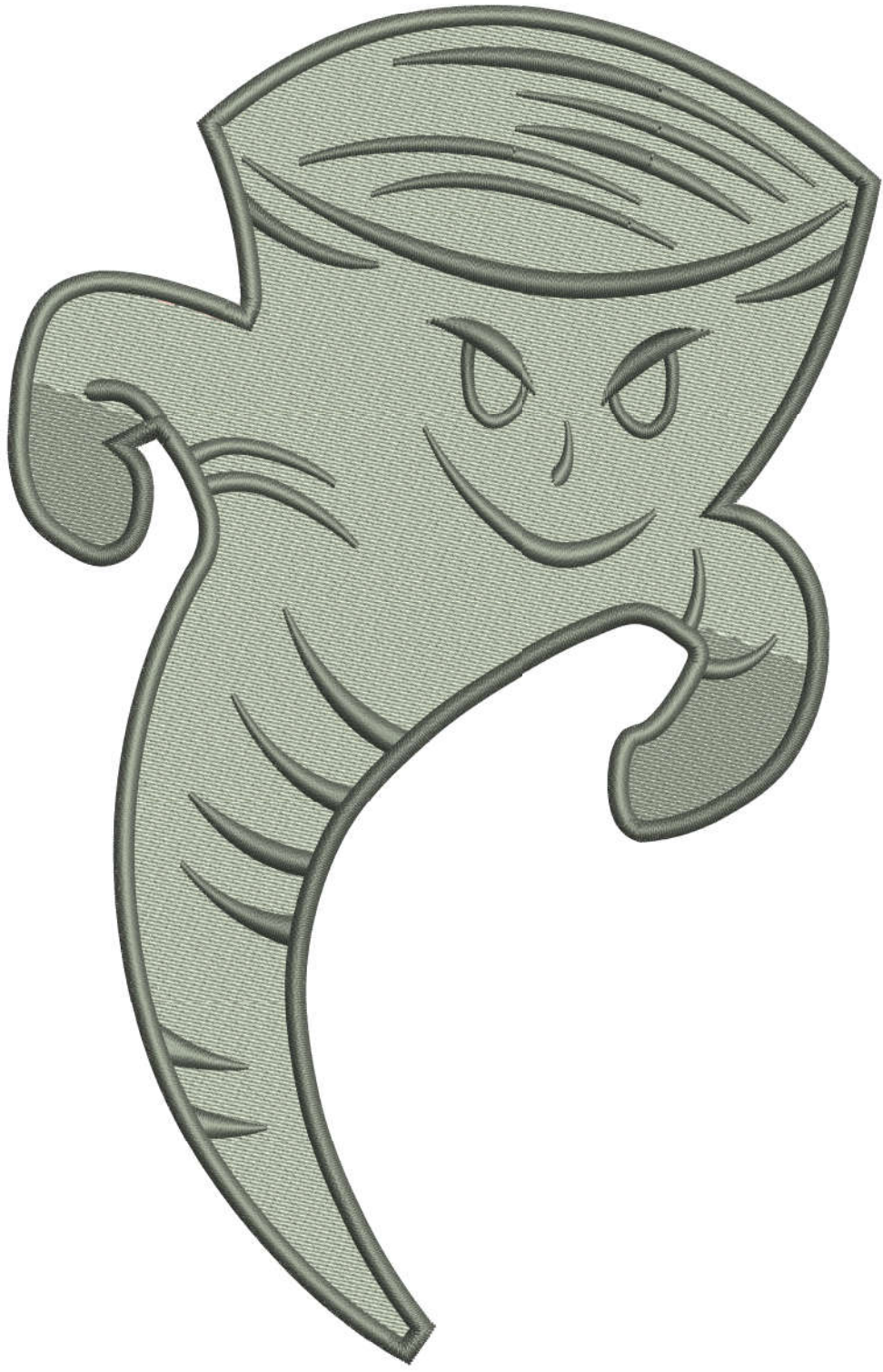
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19		15362	M-GRAY	
2.	18		8324	D-GRAY	

# Production Worksheet

Wilcom TrueSizer  
Design: E-22616 8x8  
Colorway: Colorway 1

Stitches: 29744  
Colors: 2  
Height: 7.80 in  
Width: 5.00 in  
Zoom: 1:1



Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 14  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 63.5 mm  
Right: 63.5 mm  
Up: 99.0 mm  
Down: 99.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 38.97 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 634.57ft  
Total bobbin: 259.80ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	■	20255	M-GRAY	
2.	18	■	9487	D-GRAY	