

Production Worksheet

Wilcom TrueSizer

Design: E-20274 4x4

Colorway: Madeira Classic 40

Stitches: 13626

Colors: 5

Height: 2.87 in

Width: 3.80 in

Zoom: 1.33

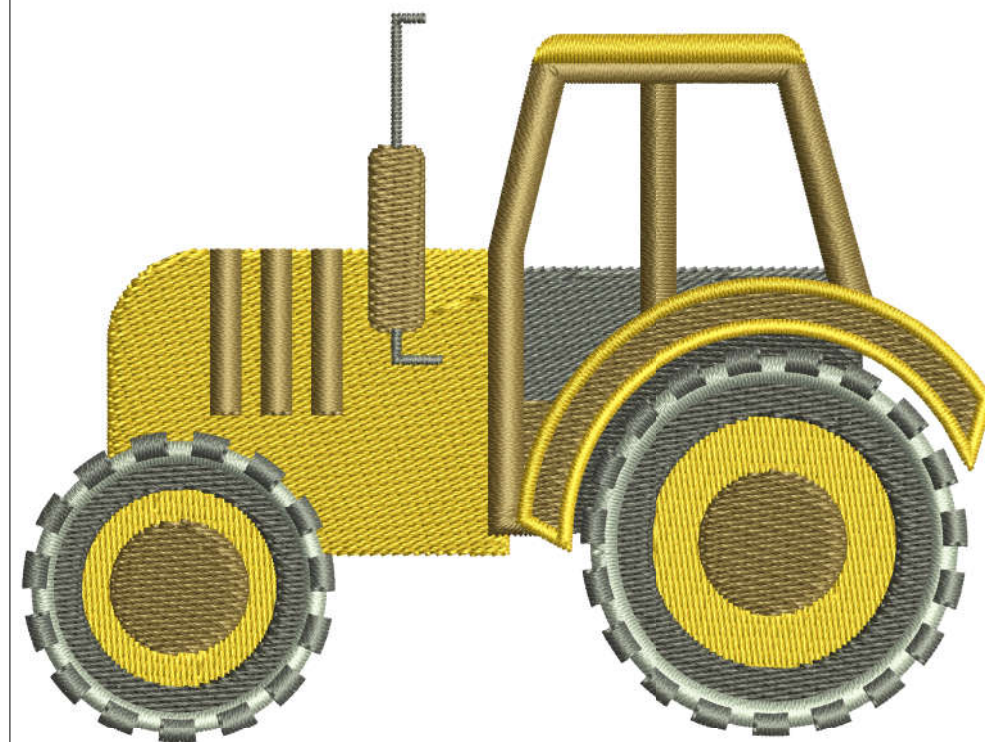
DigitEMB

www.digitemb.com

Machine format: Tajima
Color changes: 8
Stops: 9
Trims: 54
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 36.4 mm
Down: 36.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 10.89 in²
Max Stitch: 9.9 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 249.85ft
Total bobbin: 93.13ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	22	■	586 1239	Dark Grey	Madeira Classic 40
2.	18	■	602 1287	MIde Grey	Madeira Classic 40
3.	4	■	2056 1064	golden	Madeira Classic 40
4.	12	■	2390 1191	Brown	Madeira Classic 40
5.	4	■	2879 1064	golden	Madeira Classic 40
6.	12	■	713 1191	Brown	Madeira Classic 40
7.	22	■	1951 1239	Dark Grey	Madeira Classic 40
8.	19	■	1200 1010	Light Grey	Madeira Classic 40
9.	18	■	1247 1287	MIde Grey	Madeira Classic 40



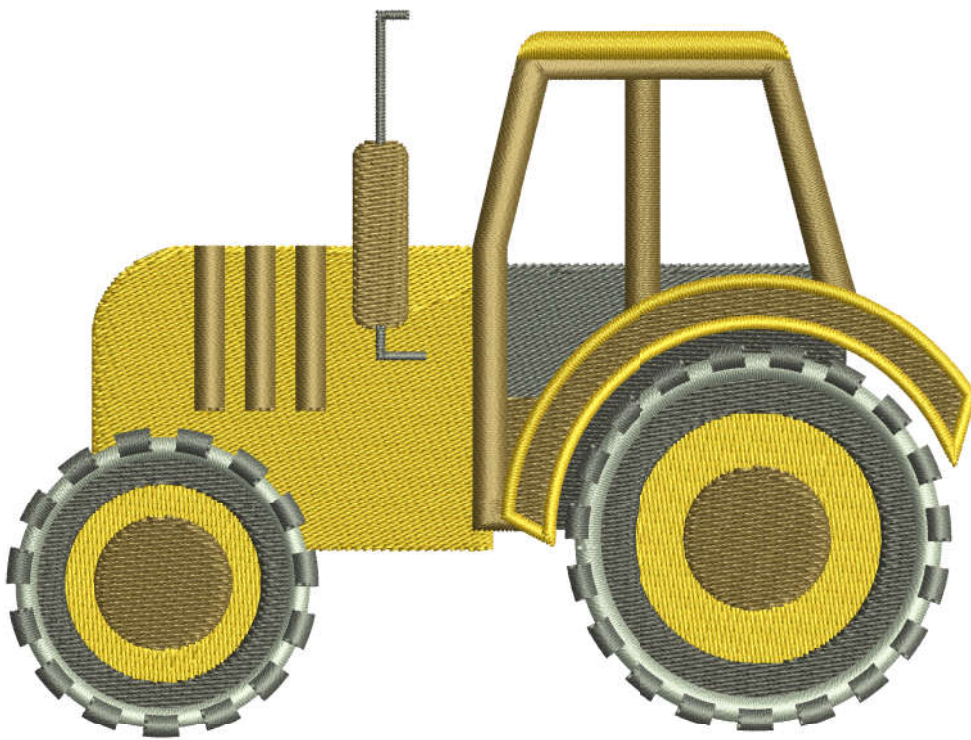
Production Worksheet

Wilcom TrueSizer
Design: E-20274 5x5
Colorway: Madeira Classic 40

Stitches: 19081
Colors: 5
Height: 3.61 in
Width: 4.80 in
Zoom: 1.05



Machine format: Tajima
Color changes: 8
Stops: 9
Trims: 54
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 45.9 mm
Down: 45.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 17.35 in²
Max Stitch: 11.7 mm
Min Stitch: 0.4 mm
Max jump: 6.9 mm
Total Thread: 373.67ft
Total bobbin: 145.29ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	22	■	875 1239	Dark Grey	Madeira Classic 40
2.	18	■	891 1287	MIde Grey	Madeira Classic 40
3.	4	■	3117 1064	golden	Madeira Classic 40
4.	12	■	3284 1191	Brown	Madeira Classic 40
5.	4	■	3992 1064	golden	Madeira Classic 40
6.	12	■	1045 1191	Brown	Madeira Classic 40
7.	22	■	2772 1239	Dark Grey	Madeira Classic 40
8.	19	■	1572 1010	Light Grey	Madeira Classic 40
9.	18	■	1531 1287	MIde Grey	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20274 6x6

Colorway: Madeira Classic 40

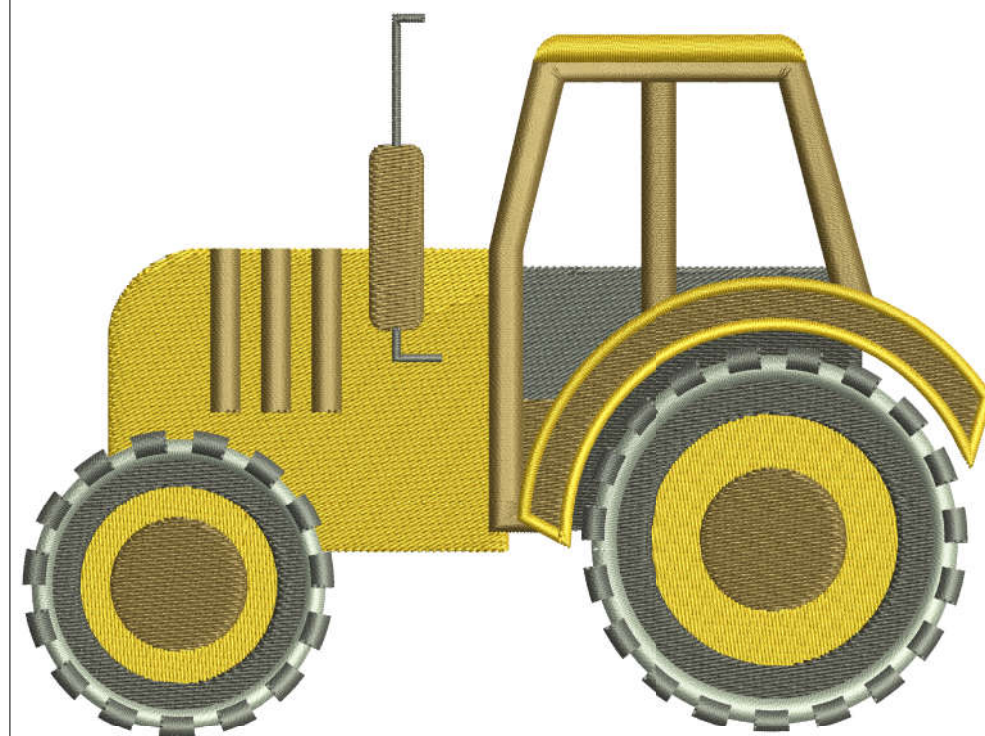
Stitches: 25505
Colors: 5
Height: 4.35 in
Width: 5.80 in
Zoom: 0.87

DigitEMB
www.digitemb.com

Machine format: Tajima
Color changes: 8
Stops: 9
Trims: 54
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 55.2 mm
Down: 55.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 25.20 in²
Max Stitch: 11.2 mm
Min Stitch: 0.4 mm
Max jump: 7.0 mm
Total Thread: 523.83ft
Total bobbin: 209.30ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	22	■	1160	1239 Dark Grey	Madeira Classic 40
2.	18	■	1202	1287 Mlde Grey	Madeira Classic 40
3.	4	■	4401	1064 golden	Madeira Classic 40
4.	12	■	4515	1191 Brown	Madeira Classic 40
5.	4	■	5318	1064 golden	Madeira Classic 40
6.	12	■	1432	1191 Brown	Madeira Classic 40
7.	22	■	3748	1239 Dark Grey	Madeira Classic 40
8.	19	■	1955	1010 Light Grey	Madeira Classic 40
9.	18	■	1772	1287 Mlde Grey	Madeira Classic 40



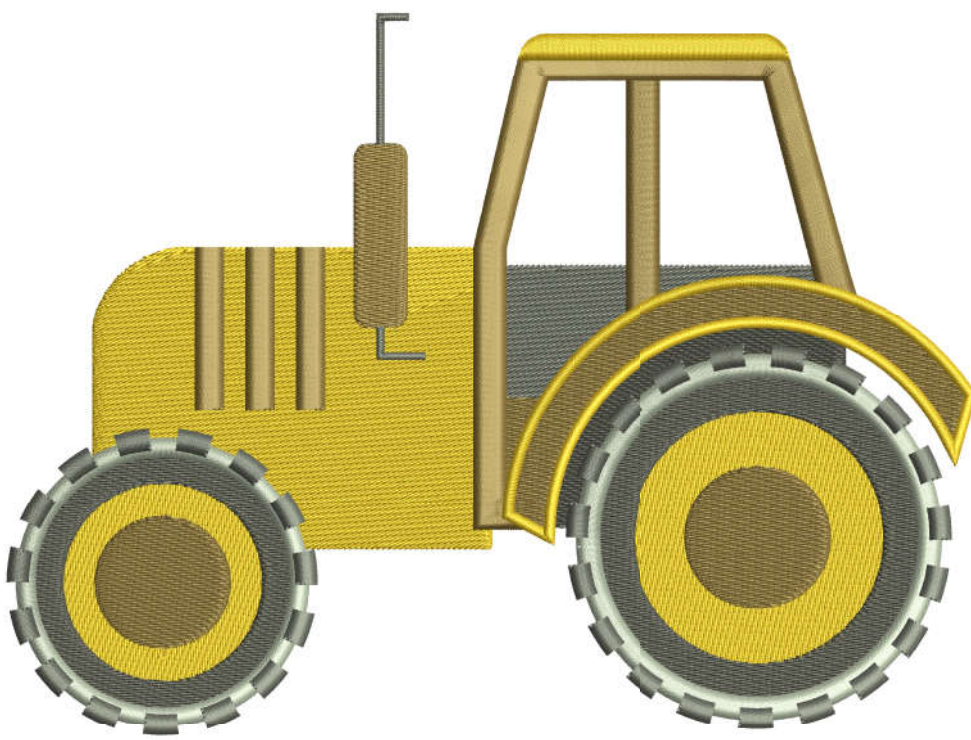
Production Worksheet

Wilcom TrueSizer
Design: E-20274 8x8
Colorway: Madeira Classic 40

Stitches: 40867
Colors: 5
Height: 5.83 in
Width: 7.80 in
Zoom: 0.65



Machine format: Tajima
Color changes: 8
Stops: 9
Trims: 54
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.1 mm
Right: 99.1 mm
Up: 74.0 mm
Down: 74.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 45.44 in²
Max Stitch: 7.5 mm
Min Stitch: 0.4 mm
Max jump: 7.0 mm
Total Thread: 904.25ft
Total bobbin: 375.00ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	22	■	1920	1239 Dark Grey	Madiera Classic 40
2.	18	■	1993	1287 Mlde Grey	Madiera Classic 40
3.	4	■	7544	1064 golden	Madiera Classic 40
4.	12	■	6864	1191 Brown	Madiera Classic 40
5.	4	■	8604	1064 golden	Madiera Classic 40
6.	12	■	2410	1191 Brown	Madiera Classic 40
7.	22	■	6161	1239 Dark Grey	Madiera Classic 40
8.	19	■	2946	1010 Light Grey	Madiera Classic 40
9.	18	■	2423	1287 Mlde Grey	Madiera Classic 40