

# Production Worksheet

Wilcom TrueSizer  
Design: E-23181 4x4  
Colorway: Madeira Classic 40

Stitches: 7002  
Colors: 3  
Height: 2.24 in  
Width: 3.66 in  
Zoom: 1.34



Machine format: Tajima  
Color changes: 5  
Stops: 6  
Trims: 8  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 46.5 mm  
Right: 46.5 mm  
Up: 28.5 mm  
Down: 28.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 8.20 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 107.59ft  
Total bobbin: 35.17ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	12	827	1191	Brown	Madeira Classic 40
2.	7	770	1249	Green	Madeira Classic 40
3.	14	155	1000	Emerald Black	Madeira Classic 40
4.	7	1976	1249	Green	Madeira Classic 40
5.	12	1758	1191	Brown	Madeira Classic 40
6.	14	1514	1000	Emerald Black	Madeira Classic 40

