

# Production Worksheet

Wilcom TrueSizer

Design: E-22105 6x10

Colorway: Madeira Classic 40

Stitches: 31952

Colors: 7

Height: 3.67 in

Width: 8.00 in

Zoom: 0.30

# DigitEMB

www.digitemb.com

Machine format: Tajima  
Color changes: 7  
Stops: 8  
Trims: 34  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 101.6 mm  
Right: 101.6 mm  
Up: 46.7 mm  
Down: 46.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 29.38 in<sup>2</sup>  
Max Stitch: 8.8 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 557.70ft  
Total bobbin: 204.50ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	1	6305	1287	Mid Grey	Madeira Classic 40
2.	2	1127	1239	Dark Grey	Madeira Classic 40
3.	3	6180	1146	Red	Madeira Classic 40
4.	4	3648	1000	Emerald Black	Madeira Classic 40
5.	5	5312	1010	Light Grey	Madeira Classic 40
6.	6	331	1172	Orange	Madeira Classic 40
7.	8	330	1001	Super White	Madeira Classic 40
8.	4	8717	1000	Emerald Black	Madeira Classic 40

