

# Production Worksheet

Wilcom TrueSizer  
Design: E-20841 4x4  
Colorway: Madeira Classic 40

Stitches: 11400  
Colors: 3  
Height: 3.02 in  
Width: 3.80 in  
Zoom: 1.33



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 24  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.3 mm  
Right: 48.3 mm  
Up: 38.3 mm  
Down: 38.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 11.46 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 176.49ft  
Total bobbin: 59.48ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	17	Light Blue	3123 1045	Light Blue	Madeira Classic 40
2.	5	Sky	1806 1094	Sky	Madeira Classic 40
3.	8	Dark blue	6469 1134	Dark blue	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20841 5x5  
Colorway: Madeira Classic 40

Stitches: 15337  
Colors: 3  
Height: 3.79 in  
Width: 4.80 in  
Zoom: 1.05



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 24  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.0 mm  
Right: 61.0 mm  
Up: 48.2 mm  
Down: 48.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 18.22 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 252.73ft  
Total bobbin: 89.35ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	17	4564	1045	Light Blue	Madeira Classic 40
2.	5	2571	1094	Sky	Madeira Classic 40
3.	8	8200	1134	Dark blue	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20841 6x6  
Colorway: Madeira Classic 40

Stitches: 19948  
Colors: 3  
Height: 4.62 in  
Width: 5.82 in  
Zoom: 0.85



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 24  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.9 mm  
Right: 73.9 mm  
Up: 58.7 mm  
Down: 58.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 26.92 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 346.18ft  
Total bobbin: 126.80ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	17	6328	1045	Light Blue	Madeira Classic 40
2.	5	3541	1094	Sky	Madeira Classic 40
3.	8	10077	1134	Dark blue	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20841 8x8  
Colorway: Madeira Classic 40

Stitches: 30077  
Colors: 3  
Height: 6.19 in  
Width: 7.82 in  
Zoom: 0.64



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 27  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.3 mm  
Right: 99.4 mm  
Up: 78.6 mm  
Down: 78.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 48.40 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 566.48ft  
Total bobbin: 217.96ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	17	Light Blue	10519 1045	Light Blue	Madeira Classic 40
2.	5	Sky	5818 1094	Sky	Madeira Classic 40
3.	8	Dark blue	13738 1134	Dark blue	Madeira Classic 40

