

Production Worksheet

Wilcom TrueSizer
Design: E-22030 4x4
Colorway: Madeira Classic 40

Stitches: 18461
Colors: 7
Height: 3.37 in
Width: 3.77 in
Zoom: 1.28



Machine format: Tajima
Color changes: 9
Stops: 10
Trims: 11
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 47.9 mm
Right: 47.9 mm
Up: 42.8 mm
Down: 42.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 12.72 in²
Max Stitch: 9.9 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 318.39ft
Total bobbin: 114.76ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	3607	1146 Red	Madeira Classic 40
2.	2	■	2171	1934 Royal Blue	Madeira Classic
3.	12	■	1085	1191 Brown	Madeira Classic 40
4.	13	□	2375	1001 Super White	Madeira Classic 40
5.	14	■	1692	1000 Emerald Black	Madeira Classic 40
6.	13	□	3734	1001 Super White	Madeira Classic 40
7.	12	■	483	1191 Brown	Madeira Classic 40
8.	4	■	205	1064 golden	Madeira Classic 40
9.	16	■	96	1066 Fune / Sand	Madeira Classic 40
10.	14	■	3011	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-22030 6x6
Colorway: Madeira Classic 40

Stitches: 29787
Colors: 7
Height: 4.77 in
Width: 5.35 in
Zoom: 0.91



Machine format: Tajima
Color changes: 9
Stops: 10
Trims: 11
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 68.0 mm
Right: 68.0 mm
Up: 60.6 mm
Down: 60.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 25.52 in²
Max Stitch: 9.9 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 565.26ft
Total bobbin: 217.01ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	6026	1146	Red	Madeira Classic 40
2.	2	3754	1934	Royal Blue	Madeira Classic
3.	12	1800	1191	Brown	Madeira Classic 40
4.	13	3429	1001	Super White	Madeira Classic 40
5.	14	2436	1000	Emerald Black	Madeira Classic 40
6.	13	6746	1001	Super White	Madeira Classic 40
7.	12	822	1191	Brown	Madeira Classic 40
8.	4	307	1064	golden	Madeira Classic 40
9.	16	134	1066	Fune / Sand	Madeira Classic 40
10.	14	4331	1000	Emerald Black	Madeira Classic 40