

# Production Worksheet

Wilcom TrueSizer  
Design: E-22140 4x4  
Colorway: Madeira Classic 40

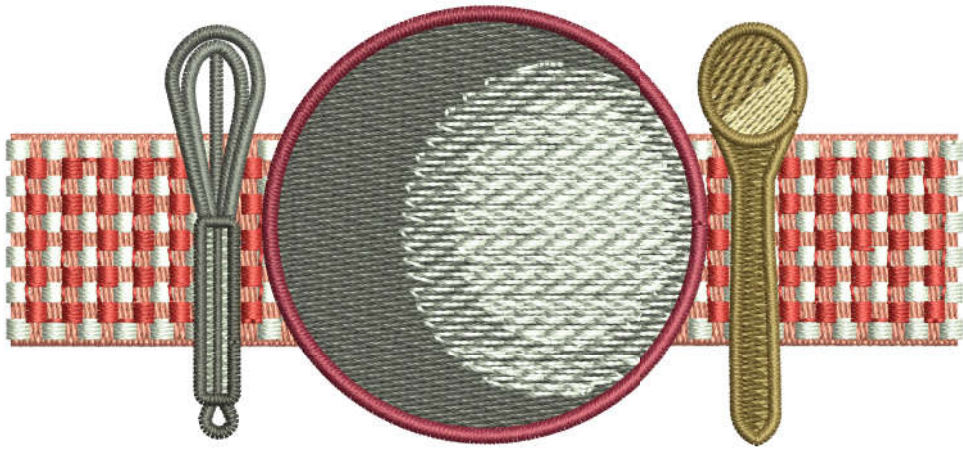
Stitches: 12572  
Colors: 9  
Height: 1.73 in  
Width: 3.77 in  
Zoom: 1.32



Machine format: Tajima  
Color changes: 10  
Stops: 11  
Trims: 12  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 47.8 mm  
Right: 47.8 mm  
Up: 22.0 mm  
Down: 22.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 6.52 in<sup>2</sup>  
Max Stitch: 6.7 mm  
Min Stitch: 0.3 mm  
Max jump: 6.7 mm  
Total Thread: 223.46ft  
Total bobbin: 81.20ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	28		2684 1020	Peach	Madeira Classic 40
2.	13		1864 1001	Super White	Madeira Classic 40
3.	3		1048 1146	Red	Madeira Classic 40
4.	18		2665 1287	Mlde Grey	Madeira Classic 40
5.	13		1003 1001	Super White	Madeira Classic 40
6.	9		754 1281	Marron	Madeira Classic 40
7.	16		238 1066	Fune / Sand	Madeira Classic 40
8.	12		1088 1191	Brown	Madeira Classic 40
9.	19		215 1010	Light Grey	Madeira Classic 40
10.	18		606 1287	Mlde Grey	Madeira Classic 40
11.	22		405 1239	Dark Grey	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-22140 6x6  
Colorway: Madeira Classic 40

Stitches: 23231  
Colors: 9  
Height: 2.64 in  
Width: 5.77 in  
Zoom: 0.86



Machine format: Tajima  
Color changes: 10  
Stops: 11  
Trims: 12  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.2 mm  
Right: 73.2 mm  
Up: 33.6 mm  
Down: 33.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 15.23 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 458.21ft  
Total bobbin: 178.87ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	28	5528	1020	Peach	Madeira Classic 40
2.	13	2775	1001	Super White	Madeira Classic 40
3.	3	1361	1146	Red	Madeira Classic 40
4.	18	5981	1287	Mlde Grey	Madeira Classic 40
5.	13	2141	1001	Super White	Madeira Classic 40
6.	9	1195	1281	Marron	Madeira Classic 40
7.	16	466	1066	Fune / Sand	Madeira Classic 40
8.	12	1859	1191	Brown	Madeira Classic 40
9.	19	363	1010	Light Grey	Madeira Classic 40
10.	18	939	1287	Mlde Grey	Madeira Classic 40
11.	22	621	1239	Dark Grey	Madeira Classic 40

