

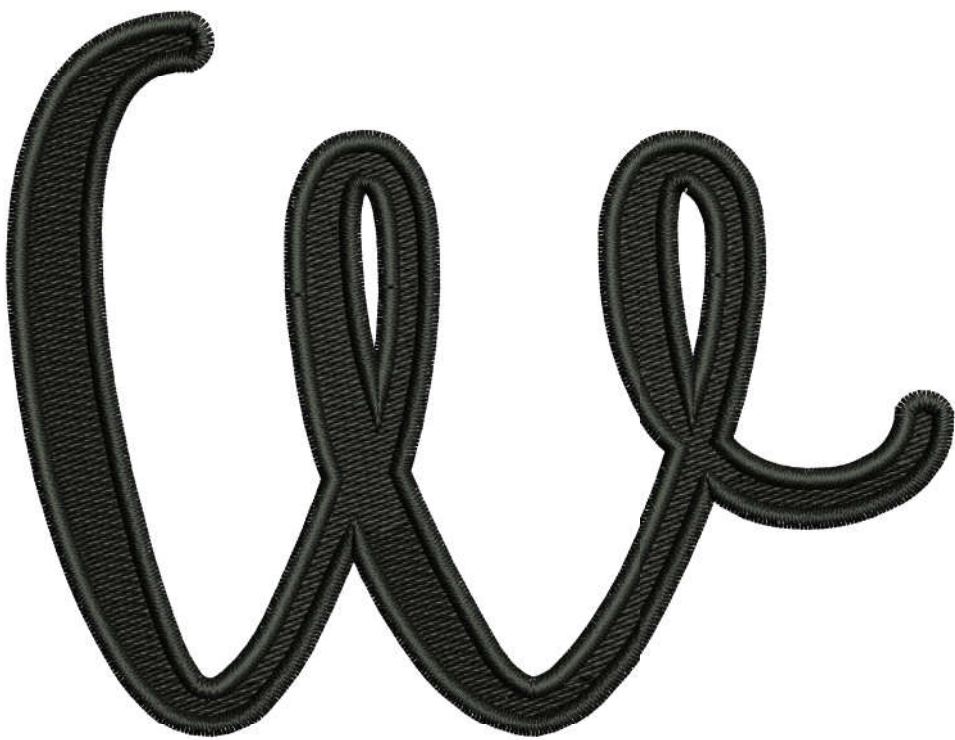
Production Worksheet

Wilcom TrueSizer
Design: E-20723 4x4
Colorway: Madeira Classic 40

Stitches: 8820
Colors: 1
Height: 2.92 in
Width: 3.80 in
Zoom: 1.29



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 3
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 37.1 mm
Down: 37.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 11.11 in²
Max Stitch: 6.9 mm
Min Stitch: 0.4 mm
Max jump: 6.9 mm
Total Thread: 150.95ft
Total bobbin: 54.77ft



Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|-----|------|--------------------|--------------------|
| 1. | 14 | ■ | 8818 | 1000 Emerald Black | Madeira Classic 40 |

Production Worksheet

Wilcom TrueSizer
Design: E-20723 5x5
Colorway: Madeira Classic 40

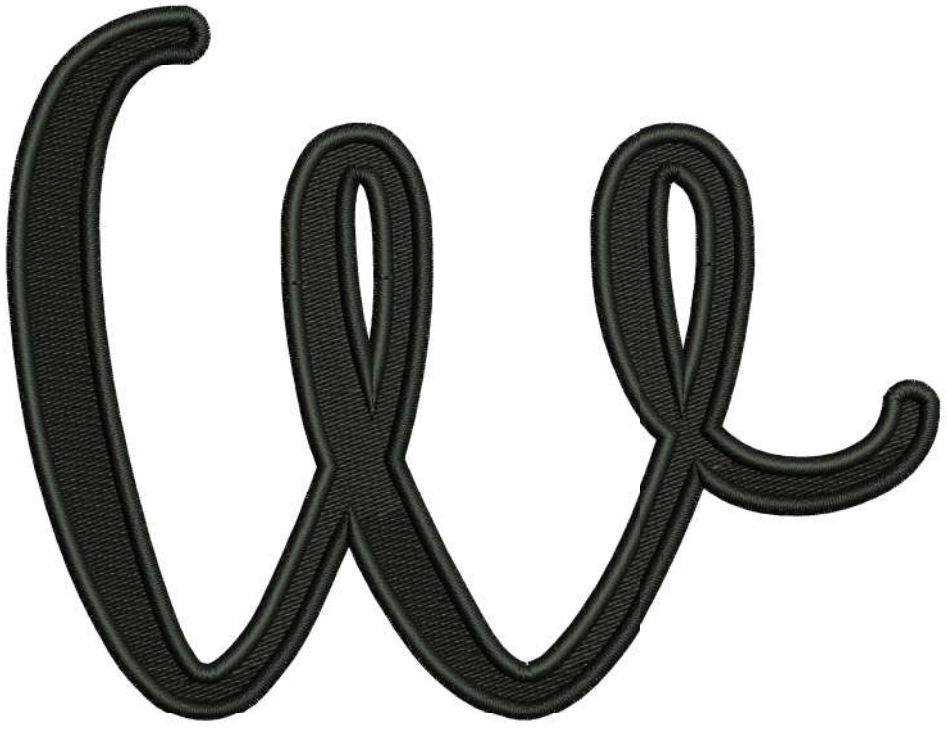
Stitches: 24186
Colors: 1
Height: 3.69 in
Width: 4.80 in
Zoom: 1.01



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 6
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 46.9 mm
Down: 46.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 17.73 in²
Max Stitch: 6.9 mm
Min Stitch: 0.4 mm
Max jump: 6.9 mm
Total Thread: 445.08ft
Total bobbin: 169.32ft

Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|-----|-------|--------------------|--------------------|
| 1. | 14 | ■ | 24184 | 1000 Emerald Black | Madreia Classic 40 |



Production Worksheet

Wilcom TrueSizer
Design: E-20723 6x6
Colorway: Madeira Classic 40

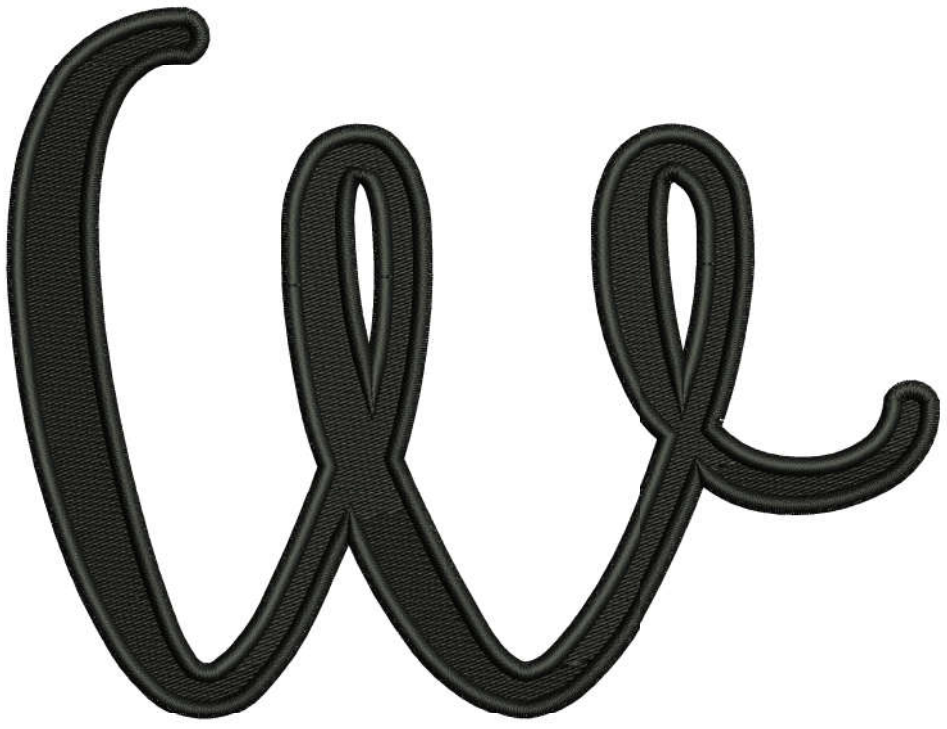
Stitches: 15783
Colors: 1
Height: 4.44 in
Width: 5.80 in
Zoom: 0.84



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 3
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 56.4 mm
Down: 56.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 25.77 in²
Max Stitch: 7.0 mm
Min Stitch: 0.4 mm
Max jump: 7.0 mm
Total Thread: 308.08ft
Total bobbin: 120.80ft

Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|-----|-------|--------------------|--------------------|
| 1. | 14 | ■ | 15781 | 1000 Emerald Black | Madreia Classic 40 |



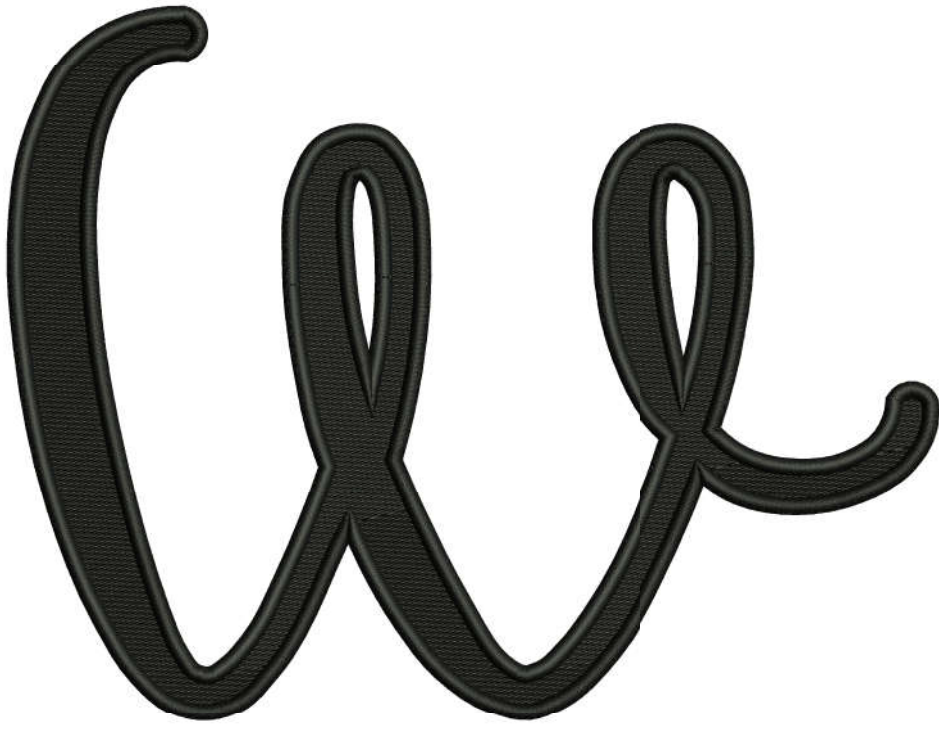
Production Worksheet

Wilcom TrueSizer
Design: E-20723 8x8
Colorway: Madeira Classic 40

Stitches: 24542
Colors: 1
Height: 5.99 in
Width: 7.79 in
Zoom: 0.62



Machine format: Tajima
 Color changes: 0
 Stops: 1
 Trims: 3
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 99.0 mm
 Right: 99.0 mm
 Up: 76.1 mm
 Down: 76.1 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 46.70 in²
 Max Stitch: 6.5 mm
 Min Stitch: 0.3 mm
 Max jump: 6.5 mm
 Total Thread: 514.98ft
 Total bobbin: 209.36ft



Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|-----|-------|--------------------|--------------------|
| 1. | 14 | ■ | 24540 | 1000 Emerald Black | Madeira Classic 40 |