

Production Worksheet

Wilcom TrueSizer
Design: E-20399 4x4
Colorway: Madeira Classic 40

Stitches: 29206
Colors: 3
Height: 3.80 in
Width: 3.80 in
Zoom: 1.31



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 5
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 48.3 mm
Down: 48.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.47 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 565.01ft
Total bobbin: 220.48ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		8512	1066 Fune / Sand	Madeira Classic 40
2.	13		4324	1001 Super White	Madeira Classic 40
3.	5		16368	1094 Sky	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20399 5x5

Colorway: Madeira Classic 40

Stitches: 41667

Colors: 3

Height: 4.80 in

Width: 4.80 in

Zoom: 1.04



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 5
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 60.9 mm
Right: 60.9 mm
Up: 60.9 mm
Down: 60.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 23.02 in²
Max Stitch: 6.7 mm
Min Stitch: 0.3 mm
Max jump: 6.7 mm
Total Thread: 853.26ft
Total bobbin: 342.84ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		12845	1066 Fune / Sand	Madeira Classic 40
2.	13		5505	1001 Super White	Madeira Classic 40
3.	5		23315	1094 Sky	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20399 6x6
Colorway: Madeira Classic 40

Stitches: 56774
Colors: 3
Height: 5.80 in
Width: 5.80 in
Zoom: 0.86



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 5
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.6 mm
Right: 73.6 mm
Up: 73.6 mm
Down: 73.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 33.59 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 1212.21ft
Total bobbin: 496.81ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		18233	1066 Fune / Sand	Madeira Classic 40
2.	13		6880	1001 Super White	Madeira Classic 40
3.	5		31659	1094 Sky	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20399 8x8
Colorway: Madeira Classic 40

Stitches: 93343
Colors: 3
Height: 7.80 in
Width: 7.80 in
Zoom: 0.64



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 5
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.0 mm
Right: 99.0 mm
Up: 99.1 mm
Down: 99.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 60.84 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 2120.41ft
Total bobbin: 892.81ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		31877	1066 Fune / Sand	Madeira Classic 40
2.	13		9697	1001 Super White	Madeira Classic 40
3.	5		51767	1094 Sky	Madeira Classic 40