

Production Worksheet

Wilcom TrueSizer
 Design: E-21978 8x10
 Colorway: Madeira Classic 40

Stitches: 123178
 Colors: 10
 Height: 8.73 in
 Width: 7.78 in
 Zoom: 0.61



Machine format: Tajima
 Color changes: 17
 Stops: 18
 Trims: 86
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 98.8 mm
 Right: 98.8 mm
 Up: 110.8 mm
 Down: 110.8 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 67.88 in²
 Max Stitch: 8.7 mm
 Min Stitch: 0.2 mm
 Max jump: 7.0 mm
 Total Thread: 2261.13ft
 Total bobbin: 857.27ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	12	3788	1191	Brown	Madeira Classic 40
2.	15	25653	2160	pink	Isacord 40
3.	3	324	1146	Red	Madeira Classic 40
4.	9	512	1281	Marron	Madeira Classic 40
5.	13	286	1001	Super White	Madeira Classic 40
6.	20	181	1275	Powder blue	Madeira Classic 40
7.	13	4351	1001	Super White	Madeira Classic 40
8.	14	6118	1000	Emerald Black	Madeira Classic 40
9.	4	25194	1064	golden	Madeira Classic 40
10.	12	10289	1191	Brown	Madeira Classic 40
11.	13	211	1001	Super White	Madeira Classic 40
12.	24	65	1158	Drak Brown	Madeira Classic 40
13.	13	1924	1001	Super White	Madeira Classic 40
14.	14	12694	1000	Emerald Black	Madeira Classic 40
15.	13	657	1001	Super White	Madeira Classic 40
16.	10	15274	1172	Orange	Madeira Classic 40
17.	13	1375	1001	Super White	Madeira Classic 40
18.	14	14280	1000	Emerald Black	Madeira Classic 40