

# Production Worksheet

Wilcom TrueSizer  
Design: E-20804 4x4  
Colorway: Madeira Classic 40

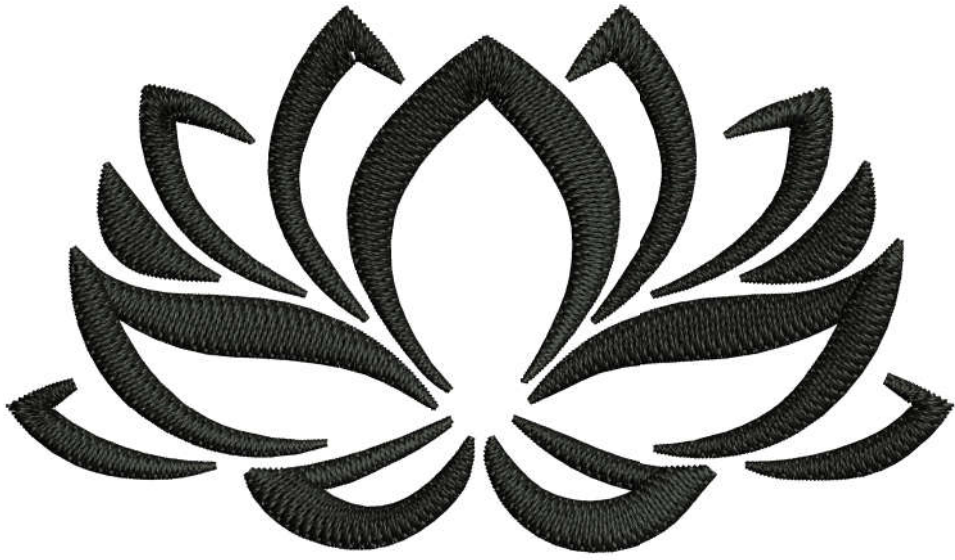
Stitches: 6838  
Colors: 1  
Height: 2.19 in  
Width: 3.80 in  
Zoom: 1.30



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 13  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.2 mm  
Right: 48.2 mm  
Up: 27.8 mm  
Down: 27.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 8.32 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 106.93ft  
Total bobbin: 36.39ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	6836	1000 Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20804 5x5  
Colorway: Madeira Classic 40

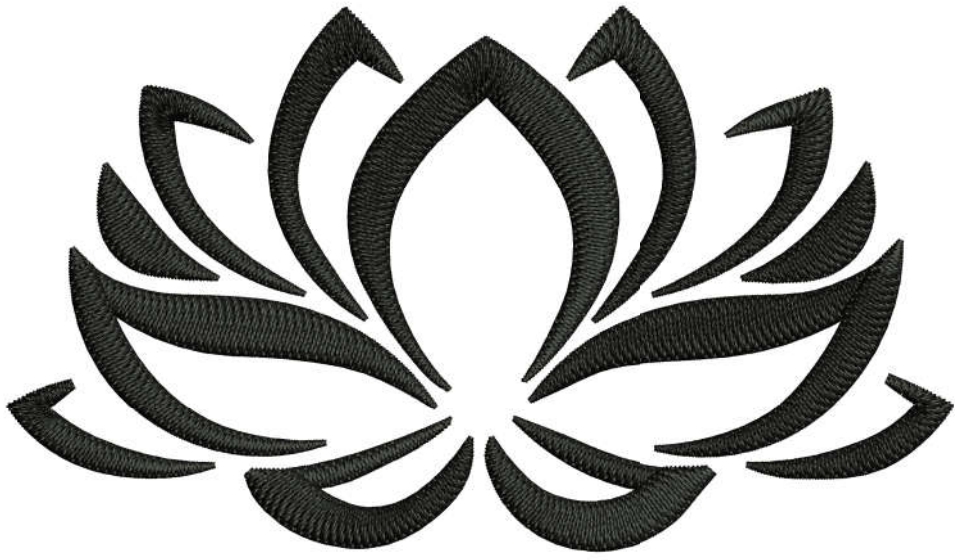
Stitches: 9251  
Colors: 1  
Height: 2.76 in  
Width: 4.80 in  
Zoom: 1.02



Machine format: Tajima  
 Color changes: 0  
 Stops: 1  
 Trims: 13  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 61.0 mm  
 Right: 61.0 mm  
 Up: 35.1 mm  
 Down: 35.1 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 13.28 in<sup>2</sup>  
 Max Stitch: 7.0 mm  
 Min Stitch: 0.2 mm  
 Max jump: 7.0 mm  
 Total Thread: 154.34ft  
 Total bobbin: 55.10ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	9249	1000 Emerald Black	Madeira Classic 40



**Production Worksheet**

Wilcom TrueSizer  
Design: E-20804 6x6  
Colorway: Madeira Classic 40

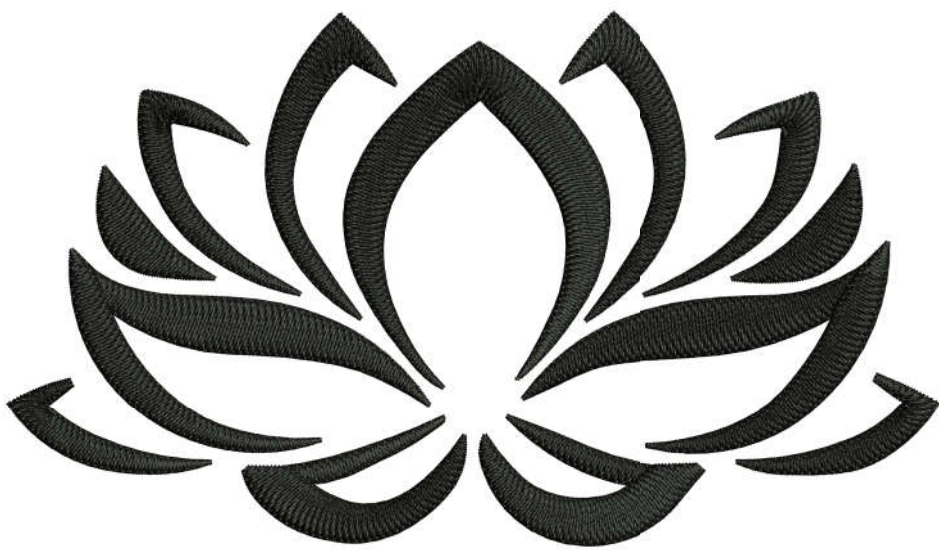
Stitches: 11998  
Colors: 1  
Height: 3.32 in  
Width: 5.80 in  
Zoom: 0.84



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 13  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.7 mm  
Right: 73.7 mm  
Up: 42.2 mm  
Down: 42.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 19.28 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 209.62ft  
Total bobbin: 77.18ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	11996	1000 Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20804 8x8  
Colorway: Madeira Classic 40

Stitches: 18384  
Colors: 1  
Height: 4.45 in  
Width: 7.80 in  
Zoom: 0.62



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 13  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.0 mm  
Right: 99.0 mm  
Up: 56.5 mm  
Down: 56.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 34.68 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 345.29ft  
Total bobbin: 132.74ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	18382	1000 Emerald Black	Madeira Classic 40

