

Production Worksheet

Wilcom TrueSizer
Design: E-20402 4x4
Colorway: Madeira Classic 40

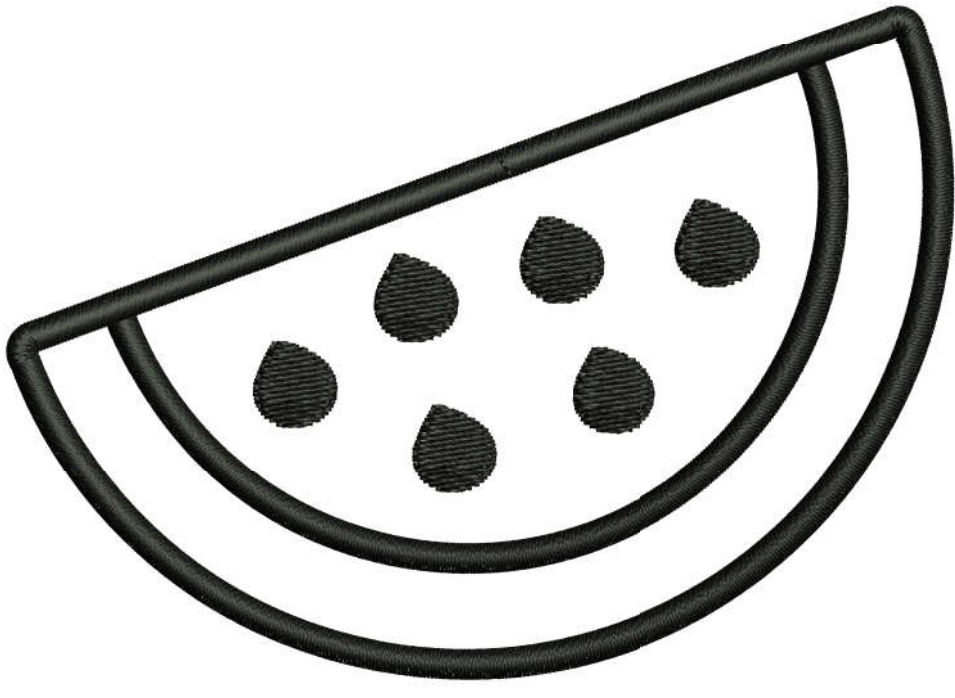
Stitches: 3486
Colors: 1
Height: 2.72 in
Width: 3.82 in
Zoom: 1.29



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 7
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.5 mm
Right: 48.5 mm
Up: 34.6 mm
Down: 34.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 10.39 in²
Max Stitch: 6.4 mm
Min Stitch: 0.3 mm
Max jump: 6.4 mm
Total Thread: 67.33ft
Total bobbin: 25.96ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	3484	1000 Emerald Black	Madreira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20402 5x5
Colorway: Madeira Classic 40

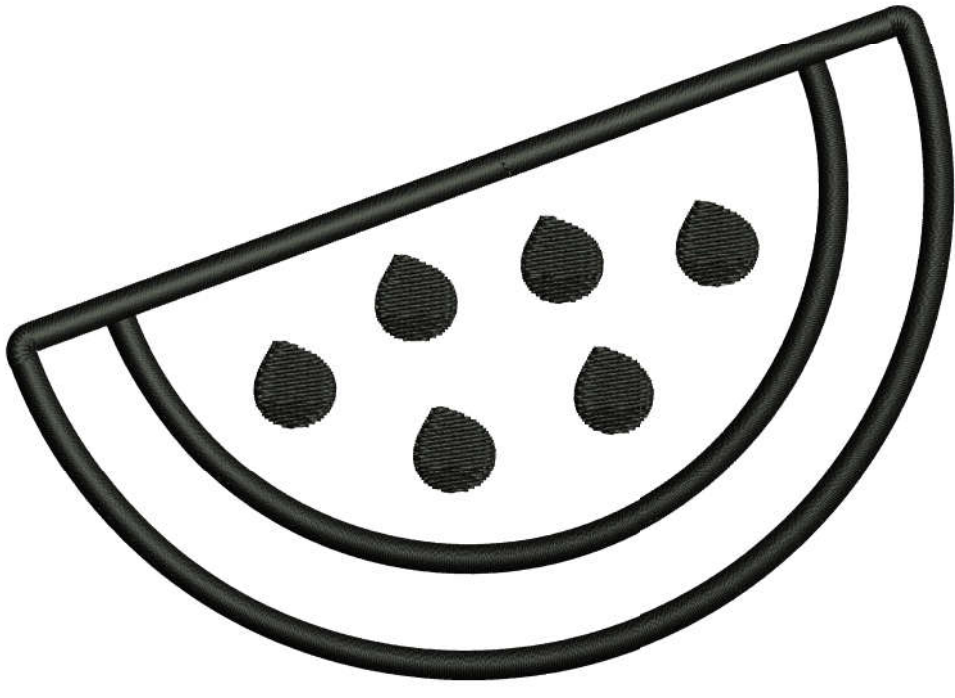
Stitches: 4682
Colors: 1
Height: 3.44 in
Width: 4.82 in
Zoom: 1.02



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 7
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.2 mm
Right: 61.2 mm
Up: 43.7 mm
Down: 43.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 16.57 in²
Max Stitch: 7.0 mm
Min Stitch: 0.4 mm
Max jump: 7.0 mm
Total Thread: 101.29ft
Total bobbin: 41.43ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	4680	1000 Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20402 6x6
Colorway: Madeira Classic 40

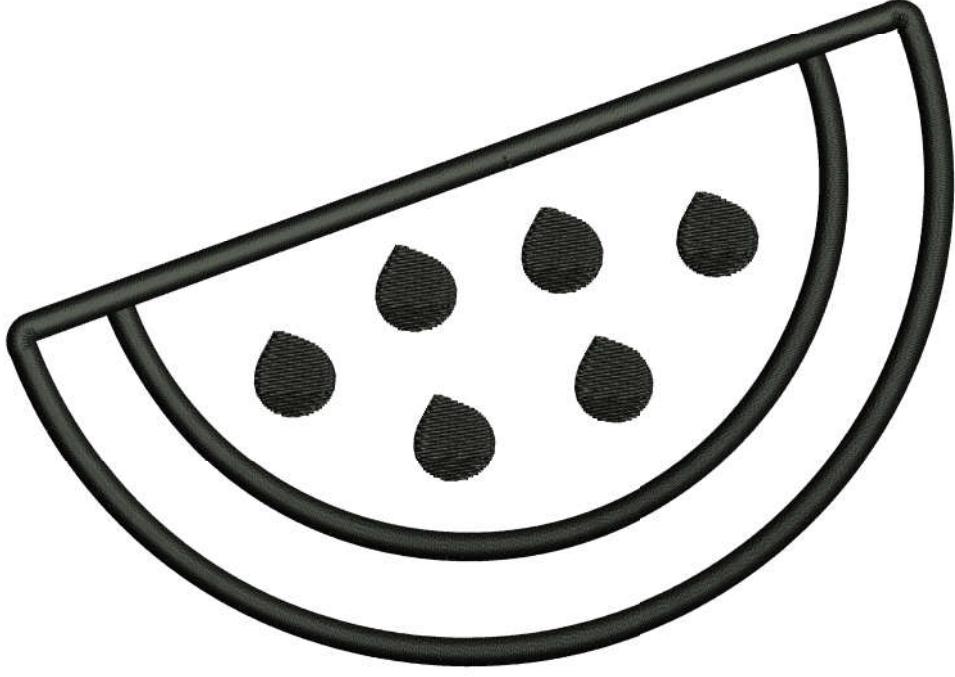
Stitches: 6063
Colors: 1
Height: 4.11 in
Width: 5.82 in
Zoom: 0.85



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 7
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.9 mm
Right: 73.9 mm
Up: 52.2 mm
Down: 52.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 23.90 in²
Max Stitch: 6.7 mm
Min Stitch: 0.4 mm
Max jump: 6.7 mm
Total Thread: 141.34ft
Total bobbin: 59.79ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	6061	1000 Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20402 8x8
Colorway: Madeira Classic 40

Stitches: 9700
Colors: 1
Height: 5.54 in
Width: 7.82 in
Zoom: 0.63



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 7
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.3 mm
Right: 99.3 mm
Up: 70.3 mm
Down: 70.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 43.31 in²
Max Stitch: 7.0 mm
Min Stitch: 0.4 mm
Max jump: 7.0 mm
Total Thread: 253.06ft
Total bobbin: 111.85ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	9698	1000 Emerald Black	Madeira Classic 40

