

# Production Worksheet

Wilcom TrueSizer  
 Design: E-21309 4x4  
 Colorway: Madeira Classic 40

Stitches: 10327  
 Colors: 13  
 Height: 2.62 in  
 Width: 3.18 in  
 Zoom: 1:1



Machine format: Tajima  
 Color changes: 17  
 Stops: 18  
 Trims: 36  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 40.3 mm  
 Right: 40.4 mm  
 Up: 33.3 mm  
 Down: 33.3 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 8.33 in<sup>2</sup>  
 Max Stitch: 11.4 mm  
 Min Stitch: 0.2 mm  
 Max jump: 7.0 mm  
 Total Thread: 160.32ft  
 Total bobbin: 51.15ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	23	104	1248	Light Green	Madeira Classic 40
2.	25	109	1140		Madeira Classic 40
3.	12	203	1191	Brown	Madeira Classic 40
4.	14	194	1000	Emerald Black	Madeira Classic 40
5.	12	256	1191	Brown	Madeira Classic 40
6.	22	544	1239	Dark Grey	Madeira Classic 40
7.	7	280	1249	Green	Madeira Classic 40
8.	19	769	1010	Light Grey	Madeira Classic 40
9.	25	939	1140		Madeira Classic 40
10.	5	32	1094	Sky	Madeira Classic 40
11.	3	24	1146	Red	Madeira Classic 40
12.	16	1202	1066	Fune / Sand	Madeira Classic 40
13.	23	399	1248	Light Green	Madeira Classic 40
14.	13	373	1001	Super White	Madeira Classic 40
15.	24	114	1158	Drak Brown	Madeira Classic 40
16.	25	408	1140		Madeira Classic 40
17.	18	513	1287	Mlde Grey	Madeira Classic 40
18.	14	3862	1000	Emerald Black	Madeira Classic 40