

Production Worksheet

Wilcom TrueSizer
Design: E-21197 4x4
Colorway: Madeira Classic 40

Stitches: 13040
Colors: 2
Height: 3.78 in
Width: 3.52 in
Zoom: 1.40



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 21
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 44.7 mm
Right: 44.7 mm
Up: 48.0 mm
Down: 48.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 13.32 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 264.18ft
Total bobbin: 105.26ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	9746 1000	Emerald Black	Madeira Classic 40
2.	13	□	3292 1001	Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21197 5x5
Colorway: Madeira Classic 40

Stitches: 19110
Colors: 2
Height: 4.79 in
Width: 4.44 in
Zoom: 1.09



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 21
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 56.3 mm
Right: 56.3 mm
Up: 60.8 mm
Down: 60.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 21.24 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 405.89ft
Total bobbin: 165.64ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	14881	1000 Emerald Black	Madeira Classic 40
2.	13	□	4227	1001 Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21197 6x6
Colorway: Madeira Classic 40

Stitches: 26612
Colors: 2
Height: 5.80 in
Width: 5.40 in
Zoom: 0.90



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 21
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 68.6 mm
Right: 68.6 mm
Up: 73.7 mm
Down: 73.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 31.36 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 585.95ft
Total bobbin: 243.17ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	21364	1000 Emerald Black	Madeira Classic 40
2.	13	□	5246	1001 Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-21197 8x8
Colorway: Madeira Classic 40

Stitches: 44811
Colors: 2
Height: 7.79 in
Width: 7.24 in
Zoom: 0.67



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 22
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 91.9 mm
Right: 91.9 mm
Up: 98.9 mm
Down: 98.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 56.36 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 1028.65ft
Total bobbin: 434.75ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	37060	1000 Emerald Black	Madeira Classic 40
2.	13	□	7749	1001 Super White	Madeira Classic 40

