

# Production Worksheet

Wilcom TrueSizer  
Design: E-20928 4x4  
Colorway: Madeira Classic 40

Stitches: 6736  
Colors: 2  
Height: 2.01 in  
Width: 3.79 in  
Zoom: 1.33



Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 6  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.2 mm  
Right: 48.2 mm  
Up: 25.5 mm  
Down: 25.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 7.61 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 135.67ft  
Total bobbin: 53.62ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	24	■	3601	1158 Drak Brown	Madeira Classic 40
2.	17	■	3133	1045 Light Blue	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20928 5x5  
Colorway: Madeira Classic 40

Stitches: 8898  
Colors: 2  
Height: 2.54 in  
Width: 4.80 in  
Zoom: 1.05



Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 6  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 60.9 mm  
Right: 60.9 mm  
Up: 32.3 mm  
Down: 32.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 12.20 in<sup>2</sup>  
Max Stitch: 7.2 mm  
Min Stitch: 0.3 mm  
Max jump: 6.5 mm  
Total Thread: 209.32ft  
Total bobbin: 88.86ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	24	■	4751	1158 Drak Brown	Madeira Classic 40
2.	17	■	4145	1045 Light Blue	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20928 6x6  
Colorway: Madeira Classic 40

Stitches: 11203  
Colors: 2  
Height: 3.09 in  
Width: 5.82 in  
Zoom: 0.87



Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 8  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.9 mm  
Right: 73.9 mm  
Up: 39.3 mm  
Down: 39.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 17.98 in<sup>2</sup>  
Max Stitch: 8.6 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 297.27ft  
Total bobbin: 132.01ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	24	■	5968	1158 Drak Brown	Madeira Classic 40
2.	17	■	5233	1045 Light Blue	Madeira Classic 40

