

# Production Worksheet

Wilcom TrueSizer  
Design: E-21273 4x4  
Colorway: Madeira Classic 40

Stitches: 9376  
Colors: 5  
Height: 2.25 in  
Width: 2.49 in  
Zoom: 1.93



Machine format: Tajima  
Color changes: 7  
Stops: 8  
Trims: 14  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 31.6 mm  
Right: 31.6 mm  
Up: 28.5 mm  
Down: 28.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 5.59 in<sup>2</sup>  
Max Stitch: 7.7 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 178.16ft  
Total bobbin: 67.37ft

### Stop Sequence:

#	N#	St	Code	Description	Brand
1.	25	■	5956 1366	dark brown	Isacord 40
2.	12	■	642 1191	Brown	Madeira Classic 40
3.	24	■	382 1158	chocolaty Brown	Madeira Classic 40
4.	12	■	351 1191	Brown	Madeira Classic 40
5.	24	■	527 1158	chocolaty Brown	Madeira Classic 40
6.	13	□	476 1001	Super White	Madeira Classic 40
7.	14	■	1015 1000	Emerald Black	Madeira Classic 40
8.	13	□	25 1001	Super White	Madeira Classic 40

