

Production Worksheet

Wilcom TrueSizer

Design: E-20263 4x4

Colorway: Madeira Classic 40

Stitches: 25740

Colors: 9

Height: 3.80 in

Width: 3.67 in

Zoom: 1.28

DigitEMB

www.digitemb.com

Machine format: Tajima
Color changes: 11
Stops: 12
Trims: 31
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 46.6 mm
Right: 46.6 mm
Up: 48.2 mm
Down: 48.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 13.94 in²
Max Stitch: 11.8 mm
Min Stitch: 0.2 mm
Max jump: 7.0 mm
Total Thread: 440.53ft
Total bobbin: 158.44ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	25	6280	1995	Yellow	Madeira PolyNeon 40
2.	3	1947	1146	Red	Madeira Classic 40
3.	10	3015	1172	Orange	Madeira Classic 40
4.	12	1095	1191	Brown	Madeira Classic 40
5.	24	2382	1158	Drak Brown	Madeira Classic 40
6.	16	917	1066	Fune / Sand	Madeira Classic 40
7.	13	1422	1001	Super White	Madeira Classic 40
8.	19	716	1010	Light Grey	Madeira Classic 40
9.	14	7067	1000	Emerald Black	Madeira Classic 40
10.	24	96	1158	Drak Brown	Madeira Classic 40
11.	3	711	1146	Red	Madeira Classic 40
12.	13	90	1001	Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer

Design: E-20263 5x5

Colorway: Madeira Classic 40

Stitches: 40483

Colors: 9

Height: 4.80 in

Width: 4.61 in

Zoom: 1.00

DigitEMB

www.digitemb.com

Machine format: Tajima
Color changes: 11
Stops: 12
Trims: 31
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 58.5 mm
Right: 58.5 mm
Up: 61.0 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 22.13 in²
Max Stitch: 9.8 mm
Min Stitch: 0.2 mm
Max jump: 7.0 mm
Total Thread: 735.45ft
Total bobbin: 275.88ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	25	10725	1995	Yellow	Madeira PolyNeon 40
2.	3	3198	1146	Red	Madeira Classic 40
3.	10	4996	1172	Orange	Madeira Classic 40
4.	12	1656	1191	Brown	Madeira Classic 40
5.	24	3588	1158	Drak Brown	Madeira Classic 40
6.	16	1362	1066	Fune / Sand	Madeira Classic 40
7.	13	2150	1001	Super White	Madeira Classic 40
8.	19	1125	1010	Light Grey	Madeira Classic 40
9.	14	10478	1000	Emerald Black	Madeira Classic 40
10.	24	127	1158	Drak Brown	Madeira Classic 40
11.	3	963	1146	Red	Madeira Classic 40
12.	13	113	1001	Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
 Design: E-20263 6x6
 Colorway: Madeira Classic 40

Stitches: 53754
 Colors: 9
 Height: 5.80 in
 Width: 5.56 in
 Zoom: 0.83



Machine format: Tajima
 Color changes: 11
 Stops: 12
 Trims: 31
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 70.7 mm
 Right: 70.7 mm
 Up: 73.6 mm
 Down: 73.6 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 32.26 in²
 Max Stitch: 11.8 mm
 Min Stitch: 0.2 mm
 Max jump: 7.0 mm
 Total Thread: 1020.59ft
 Total bobbin: 393.25ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	25	14982	1995	Yellow	Madeira PolyNeon 40
2.	3	4303	1146	Red	Madeira Classic 40
3.	10	6790	1172	Orange	Madeira Classic 40
4.	12	2166	1191	Brown	Madeira Classic 40
5.	24	4620	1158	Drak Brown	Madeira Classic 40
6.	16	1735	1066	Fune / Sand	Madeira Classic 40
7.	13	2757	1001	Super White	Madeira Classic 40
8.	19	1485	1010	Light Grey	Madeira Classic 40
9.	14	13467	1000	Emerald Black	Madeira Classic 40
10.	24	154	1158	Drak Brown	Madeira Classic 40
11.	3	1156	1146	Red	Madeira Classic 40
12.	13	137	1001	Super White	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
 Design: E-20263 8x8
 Colorway: Madeira Classic 40

Stitches: 88746
 Colors: 9
 Height: 7.80 in
 Width: 7.45 in
 Zoom: 0.62



Machine format: Tajima
 Color changes: 11
 Stops: 12
 Trims: 32
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 94.6 mm
 Right: 94.6 mm
 Up: 99.0 mm
 Down: 99.0 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 58.11 in²
 Max Stitch: 7.0 mm
 Min Stitch: 0.2 mm
 Max jump: 7.0 mm
 Total Thread: 1792.50ft
 Total bobbin: 714.62ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	25		26670	1995 Yellow	Madeira PolyNeon 40
2.	3		7159	1146 Red	Madeira Classic 40
3.	10		11661	1172 Orange	Madeira Classic 40
4.	12		3582	1191 Brown	Madeira Classic 40
5.	24		7224	1158 Drak Brown	Madeira Classic 40
6.	16		2705	1066 Fune / Sand	Madeira Classic 40
7.	13		4351	1001 Super White	Madeira Classic 40
8.	19		2465	1010 Light Grey	Madeira Classic 40
9.	14		20935	1000 Emerald Black	Madeira Classic 40
10.	24		228	1158 Drak Brown	Madeira Classic 40
11.	3		1579	1146 Red	Madeira Classic 40
12.	13		185	1001 Super White	Madeira Classic 40