

# Production Worksheet

Wilcom TrueSizer  
Design: E-20292 4x4  
Colorway: Madeira Classic 40

Stitches: 6664  
Colors: 1  
Height: 3.80 in  
Width: 1.93 in  
Zoom: 2.55



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 24.5 mm  
Right: 24.5 mm  
Up: 48.2 mm  
Down: 48.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 7.31 in<sup>2</sup>  
Max Stitch: 6.3 mm  
Min Stitch: 0.3 mm  
Max jump: 6.2 mm  
Total Thread: 123.06ft  
Total bobbin: 46.63ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	6662	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer

Design: E-20292 5x5

Colorway: Madeira Classic 40

Stitches: 9417

Colors: 1

Height: 4.80 in

Width: 2.41 in

Zoom: 2.02



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 30.6 mm  
Right: 30.6 mm  
Up: 60.9 mm  
Down: 60.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 11.57 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.4 mm  
Max jump: 6.9 mm  
Total Thread: 183.55ft  
Total bobbin: 71.77ft

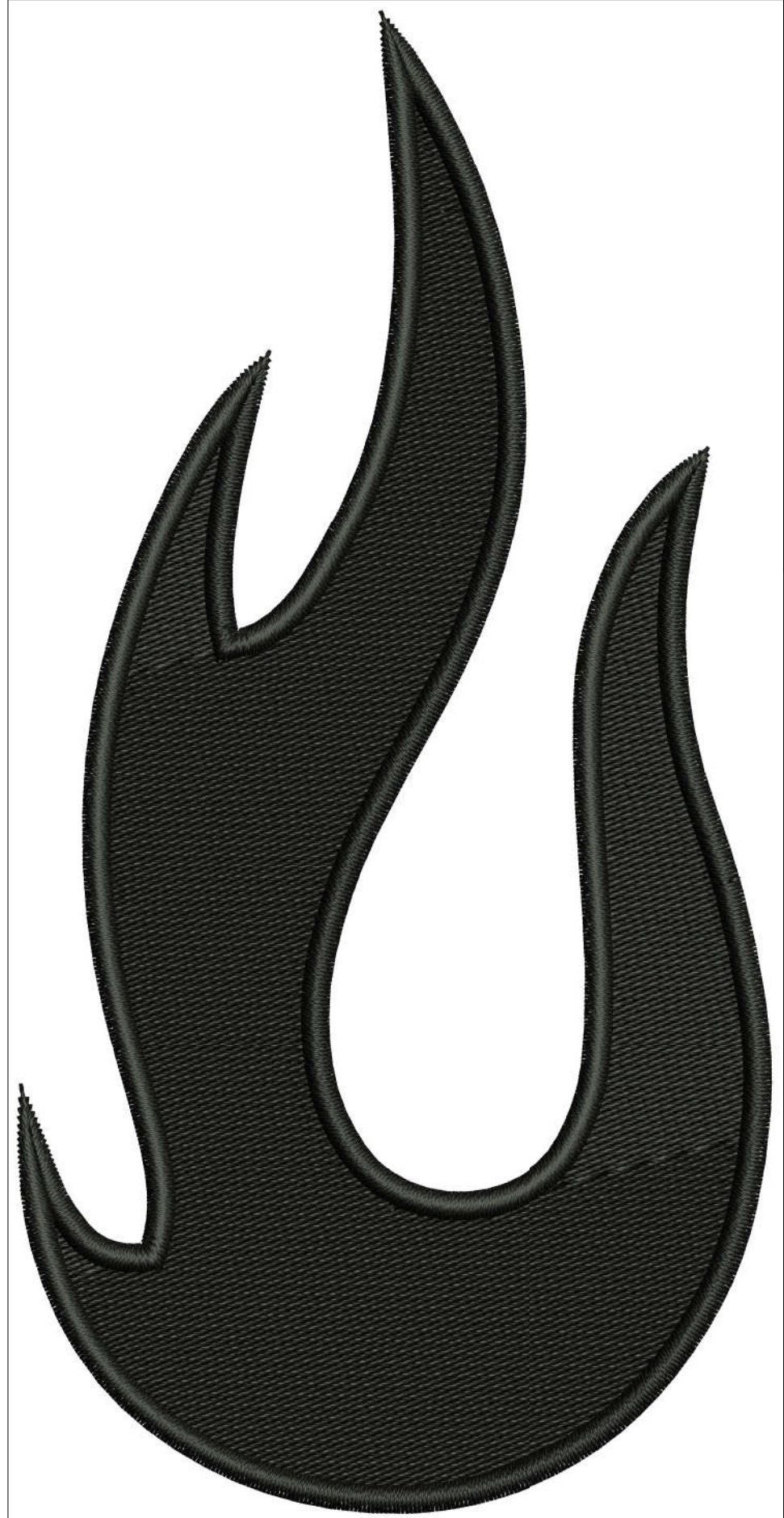
### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	9415	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20292 6x6  
Colorway: Madeira Classic 40

Stitches: 12561  
Colors: 1  
Height: 5.80 in  
Width: 2.90 in  
Zoom: 1.67



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 36.8 mm  
Right: 36.8 mm  
Up: 73.6 mm  
Down: 73.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 16.81 in<sup>2</sup>  
Max Stitch: 6.7 mm  
Min Stitch: 0.4 mm  
Max jump: 6.7 mm  
Total Thread: 255.50ft  
Total bobbin: 102.17ft

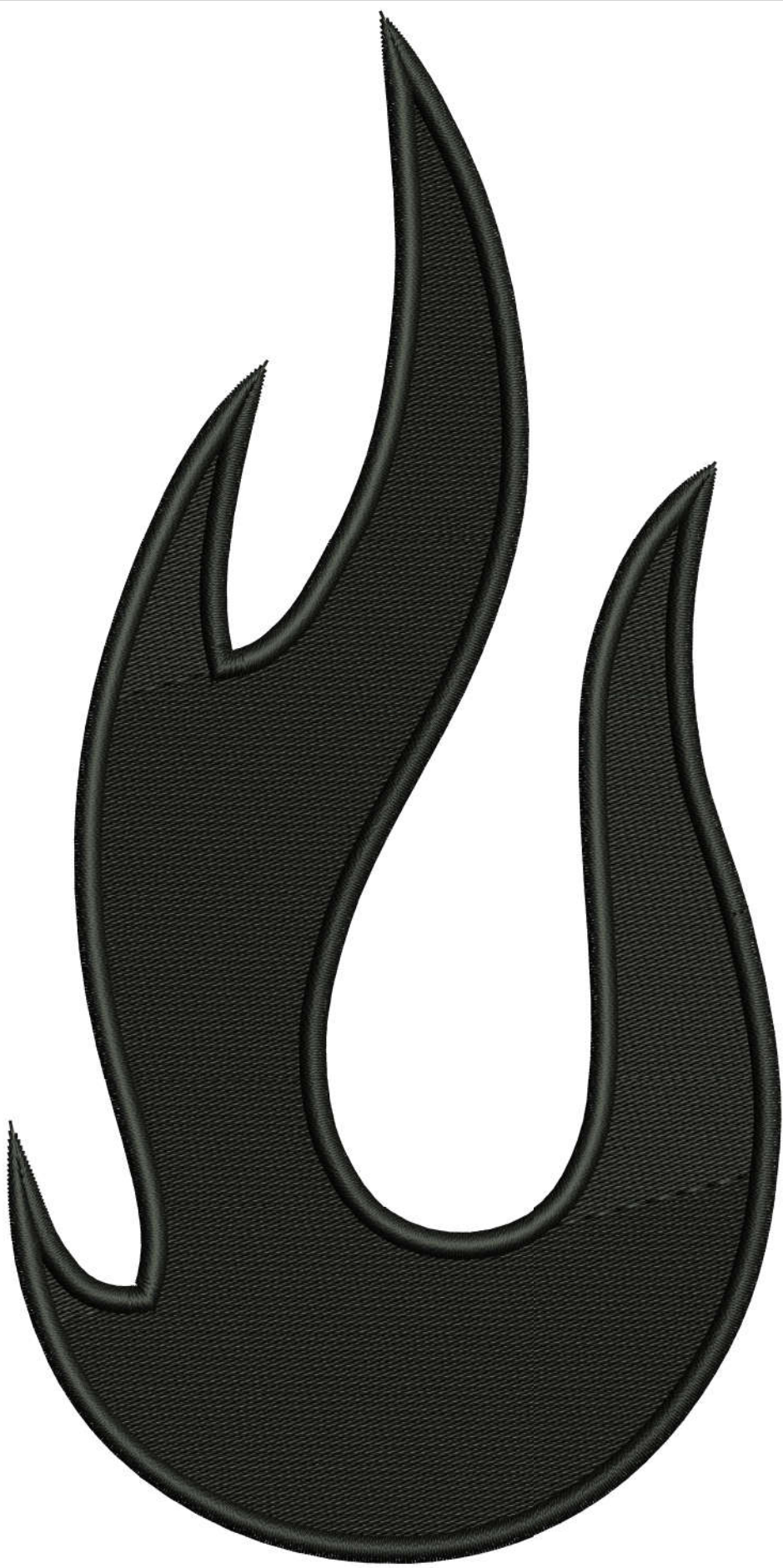
### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	12559	1000 Emerald Black	Madreia Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20292 8x8  
Colorway: Madeira Classic 40

Stitches: 20288  
Colors: 1  
Height: 7.80 in  
Width: 3.88 in  
Zoom: 1.24



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 49.3 mm  
Right: 49.3 mm  
Up: 99.1 mm  
Down: 99.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 30.28 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 439.62ft  
Total bobbin: 181.24ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	20286	1000 Emerald Black	Madeira Classic 40