Production Worksheet

Wilcom TrueSizer

Design: E-20627 4x4

Colorway: Madeira Classic 40

Stitches:	7632
Colors:	1
Height:	3.80 in
Width:	3.34 in
Zoom:	1.51

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	0
Stops:	1
Trims:	2
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	42.4 mm
Right:	42.4 mm
Up:	48.3 mm
Down:	48.3 mm
EndX:	0.00 in
EndY:	0.00 in
Area	12.68 in²
Max Stitch:	6.9 mm
Min Stitch:	0.3 mm
Max jump:	6.9 mm
Total Thread:	158.88ft
Total bobbin:	64.08ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	7630	1094	Sky	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20627 5x5

Colorway: Madeira Classic 40

Stitches:	10683
Colors:	1
Height:	4.80 in
Width:	4.20 in
Zoom:	1.18

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	0
Stops:	1
Trims:	2
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	53.3 mm
Right:	53.3 mm
Up:	61.0 mm
Down:	61.0 mm
EndX:	0.00 in
EndY:	0.00 in
Area	20.15 in²
Max Stitch:	5.9 mm
Min Stitch:	0.3 mm
Max jump:	5.9 mm
Total Thread:	242.52ft
Total bobbin:	101.79ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	10681	1094	Sky	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20627 6x6

Colorway: Madeira Classic 40

Stitches:	13185
Colors:	1
Height:	5.80 in
Width:	5.06 in
Zoom:	0.98

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	0
Stops:	1
Trims:	2
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	64.3 mm
Right:	64.3 mm
Up:	73.7 mm
Down:	73.7 mm
EndX:	0.00 in
EndY:	0.00 in
Area	29.36 in²
Max Stitch:	6.4 mm
Min Stitch:	0.3 mm
Max jump:	6.1 mm
Total Thread:	337.00ft
Total bobbin:	148.04ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	13183	1094	Sky	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20627 8x8

Colorway: Madeira Classic 40

Stitches:	18632
Colors:	1
Height:	7.80 in
Width:	6.78 in
Zoom:	0.73

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	0
Stops:	1
Trims:	2
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	86.1 mm
Right:	86.1 mm
Up:	99.1 mm
Down:	99.1 mm
EndX:	0.00 in
EndY:	0.00 in
Area	52.86 in²
Max Stitch:	8.5 mm
Min Stitch:	0.3 mm
Max jump:	6.3 mm
Total Thread:	576.65ft
Total bobbin:	268.88ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	18630	1094	Sky	Madeira Classic 40