

Production Worksheet

Wilcom TrueSizer
Design: E-20460 4x4
Colorway: Madeira Classic 40

Stitches: 13990
Colors: 2
Height: 3.80 in
Width: 2.81 in
Zoom: 1.75



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 21
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 35.6 mm
Right: 35.6 mm
Up: 48.3 mm
Down: 48.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 10.67 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 229.08ft
Total bobbin: 80.77ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	7598 1000	Emerald Black	Madreira Classic 40
2.	13	□	6390 1001	Super White	Madreira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20460 5x5
Colorway: Madeira Classic 40

Stitches: 19223
Colors: 2
Height: 4.80 in
Width: 3.55 in
Zoom: 1.37



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 23
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 45.0 mm
Right: 45.0 mm
Up: 61.0 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 17.02 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 337.25ft
Total bobbin: 124.52ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	11442	1000 Emerald Black	Madeira Classic 40
2.	13	□	7779	1001 Super White	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20460 6x6
Colorway: Madeira Classic 40

Stitches: 25366
Colors: 2
Height: 5.80 in
Width: 4.27 in
Zoom: 1.14



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 23
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 54.2 mm
Right: 54.2 mm
Up: 73.7 mm
Down: 73.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 24.75 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 466.02ft
Total bobbin: 176.94ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	15984	1000 Emerald Black	Madeira Classic 40
2.	13	□	9380	1001 Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20460 8x8
Colorway: Madeira Classic 40

Stitches: 39647
Colors: 2
Height: 7.80 in
Width: 5.71 in
Zoom: 0.85

DigitEMB
www.digitemb.com

Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 37
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 72.5 mm
Right: 72.5 mm
Up: 99.0 mm
Down: 99.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 44.49 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 780.33ft
Total bobbin: 307.67ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	26882	1000 Emerald Black	Madeira Classic 40
2.	13	□	12763	1001 Super White	Madeira Classic 40

