

# Production Worksheet

Wilcom TrueSizer  
Design: E-20312 5x5  
Colorway: Madeira Classic 40

Stitches: 8865  
Colors: 1  
Height: 4.81 in  
Width: 3.41 in  
Zoom: 1.44



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 8  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 43.3 mm  
Right: 43.3 mm  
Up: 61.0 mm  
Down: 61.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 16.37 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.7 mm  
Total Thread: 169.22ft  
Total bobbin: 65.42ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	8863	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20312 6x6  
Colorway: Madeira Classic 40

Stitches: 11775  
Colors: 1  
Height: 5.80 in  
Width: 4.09 in  
Zoom: 1.18



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 8  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 52.0 mm  
Right: 52.0 mm  
Up: 73.7 mm  
Down: 73.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 23.75 in<sup>2</sup>  
Max Stitch: 8.2 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 235.39ft  
Total bobbin: 93.32ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	11773	1000 Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20312 8x8  
Colorway: Madeira Classic 40

Stitches: 19798  
Colors: 1  
Height: 7.81 in  
Width: 5.48 in  
Zoom: 0.89



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 13  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 69.5 mm  
Right: 69.5 mm  
Up: 99.1 mm  
Down: 99.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 42.75 in<sup>2</sup>  
Max Stitch: 8.3 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 402.65ft  
Total bobbin: 161.24ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	19796	1000 Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20312 4x4  
Colorway: Madeira Classic 40

Stitches: 6357  
Colors: 1  
Height: 3.80 in  
Width: 2.72 in  
Zoom: 1.81



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 8  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 34.5 mm  
Right: 34.5 mm  
Up: 48.3 mm  
Down: 48.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 10.33 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 114.18ft  
Total bobbin: 42.55ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	6355	1000 Emerald Black	Madeira Classic 40