

# Production Worksheet

Wilcom TrueSizer  
Design: E-22633 4x4  
Colorway: Madeira Classic 40

Stitches: 8253  
Colors: 1  
Height: 3.81 in  
Width: 2.83 in  
Zoom: 1.74



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 36.0 mm  
Right: 36.0 mm  
Up: 48.4 mm  
Down: 48.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 10.79 in<sup>2</sup>  
Max Stitch: 5.6 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 141.20ft  
Total bobbin: 51.20ft

### Stop Sequence:

| #  | N# | St. | Code | Description        | Brand               |
|----|----|-----|------|--------------------|---------------------|
| 1. | 14 | ■   | 8251 | 1000 Emerald Black | Madreira Classic 40 |

# Production Worksheet

Wilcom TrueSizer  
Design: E-22633 5x5  
Colorway: Madeira Classic 40

Stitches: 11313  
Colors: 1  
Height: 4.81 in  
Width: 3.56 in  
Zoom: 1.36



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 45.3 mm  
Right: 45.3 mm  
Up: 61.1 mm  
Down: 61.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 17.14 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 6.7 mm  
Total Thread: 208.08ft  
Total bobbin: 78.93ft



### Stop Sequence:

| #  | N# | St. | Code  | Description        | Brand              |
|----|----|-----|-------|--------------------|--------------------|
| 1. | 14 | ■   | 11311 | 1000 Emerald Black | Madreia Classic 40 |

# Production Worksheet

Wilcom TrueSizer

Design: E-22633 6x6

Colorway: Madeira Classic 40

Stitches: 14856  
Colors: 1  
Height: 5.81 in  
Width: 4.31 in  
Zoom: 1.12

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www.digitemb.com

Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 3  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 54.8 mm  
Right: 54.8 mm  
Up: 73.8 mm  
Down: 73.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 25.06 in<sup>2</sup>  
Max Stitch: 8.4 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 289.64ft  
Total bobbin: 113.48ft

### Stop Sequence:

| #  | N# | St. | Code  | Description        | Brand              |
|----|----|-----|-------|--------------------|--------------------|
| 1. | 14 | ■   | 14854 | 1000 Emerald Black | Madreia Classic 40 |

