

# Production Worksheet

Wilcom TrueSizer

Design: E-22051 5x7

Colorway: Madeira Classic 40

Stitches: 60038  
 Colors: 7  
 Height: 4.77 in  
 Width: 6.30 in  
 Zoom: 0.77



Machine format: Tajima  
 Color changes: 27  
 Stops: 28  
 Trims: 121  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 80.0 mm  
 Right: 80.0 mm  
 Up: 60.5 mm  
 Down: 60.5 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 30.03 in<sup>2</sup>  
 Max Stitch: 10.5 mm  
 Min Stitch: 0.0 mm  
 Max jump: 6.9 mm  
 Total Thread: 998.79ft  
 Total bobbin: 352.79ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	3942	1000 Emerald Black	Madeira Classic 40
2.	13	□	1262	1001 Super White	Madeira Classic 40
3.	18	■	1008	1287 Mlde Grey	Madeira Classic 40
4.	14	■	4937	1000 Emerald Black	Madeira Classic 40
5.	13	□	1559	1001 Super White	Madeira Classic 40
6.	18	■	1297	1287 Mlde Grey	Madeira Classic 40
7.	13	□	2742	1001 Super White	Madeira Classic 40
8.	3	■	4562	1146 Red	Madeira Classic 40
9.	9	■	2763	1281 Marron	Madeira Classic 40
10.	22	■	1488	1239 Dark Grey	Madeira Classic 40
11.	14	■	1365	1000 Emerald Black	Madeira Classic 40
12.	19	■	1507	1010 Light Grey	Madeira Classic 40
13.	18	■	2944	1287 Mlde Grey	Madeira Classic 40
14.	14	■	1679	1000 Emerald Black	Madeira Classic 40
15.	19	■	175	1010 Light Grey	Madeira Classic 40
16.	13	□	2128	1001 Super White	Madeira Classic 40
17.	18	■	1731	1287 Mlde Grey	Madeira Classic 40
18.	13	□	2737	1001 Super White	Madeira Classic 40
19.	3	■	4616	1146 Red	Madeira Classic 40
20.	9	■	2593	1281 Marron	Madeira Classic 40
21.	22	■	1448	1239 Dark Grey	Madeira Classic 40
22.	14	■	1350	1000 Emerald Black	Madeira Classic 40
23.	19	■	1538	1010 Light Grey	Madeira Classic 40
24.	18	■	2946	1287 Mlde Grey	Madeira Classic 40
25.	14	■	1677	1000 Emerald Black	Madeira Classic 40
26.	19	■	177	1010 Light Grey	Madeira Classic 40
27.	13	□	2126	1001 Super White	Madeira Classic 40
28.	18	■	1739	1287 Mlde Grey	Madeira Classic 40

