

Production Worksheet

Wilcom TrueSizer
 Design: E-23221 4x4
 Colorway: Madeira Classic 40

Stitches: 10632
 Colors: 12
 Height: 2.70 in
 Width: 2.82 in
 Zoom: 1:1



Machine format: Tajima
 Color changes: 16
 Stops: 17
 Trims: 30
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 35.9 mm
 Right: 35.9 mm
 Up: 34.3 mm
 Down: 34.3 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 7.63 in²
 Max Stitch: 10.2 mm
 Min Stitch: 0.3 mm
 Max jump: 6.9 mm
 Total Thread: 183.61ft
 Total bobbin: 63.96ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	22	357	1239	Dark Grey	Madeira Classic 40
2.	8	1324	1134	Dark blue	Madeira Classic 40
3.	16	955	1066	Fune / Sand	Madeira Classic 40
4.	13	153	1001	Super White	Madeira Classic 40
5.	12	613	1191	Brown	Madeira Classic 40
6.	4	121	1064	golden	Madeira Classic 40
7.	5	129	1094	Sky	Madeira Classic 40
8.	14	1665	1000	Emerald Black	Madeira Classic 40
9.	22	1914	1239	Dark Grey	Madeira Classic 40
10.	18	706	1287	Mlde Grey	Madeira Classic 40
11.	22	28	1239	Dark Grey	Madeira Classic 40
12.	12	582	1191	Brown	Madeira Classic 40
13.	16	158	1066	Fune / Sand	Madeira Classic 40
14.	19	113	1010	Light Grey	Madeira Classic 40
15.	24	54	1158	Drak Brown	Madeira Classic 40
16.	14	1714	1000	Emerald Black	Madeira Classic 40
17.	10	44	1172	Orange	Madeira Classic 40