

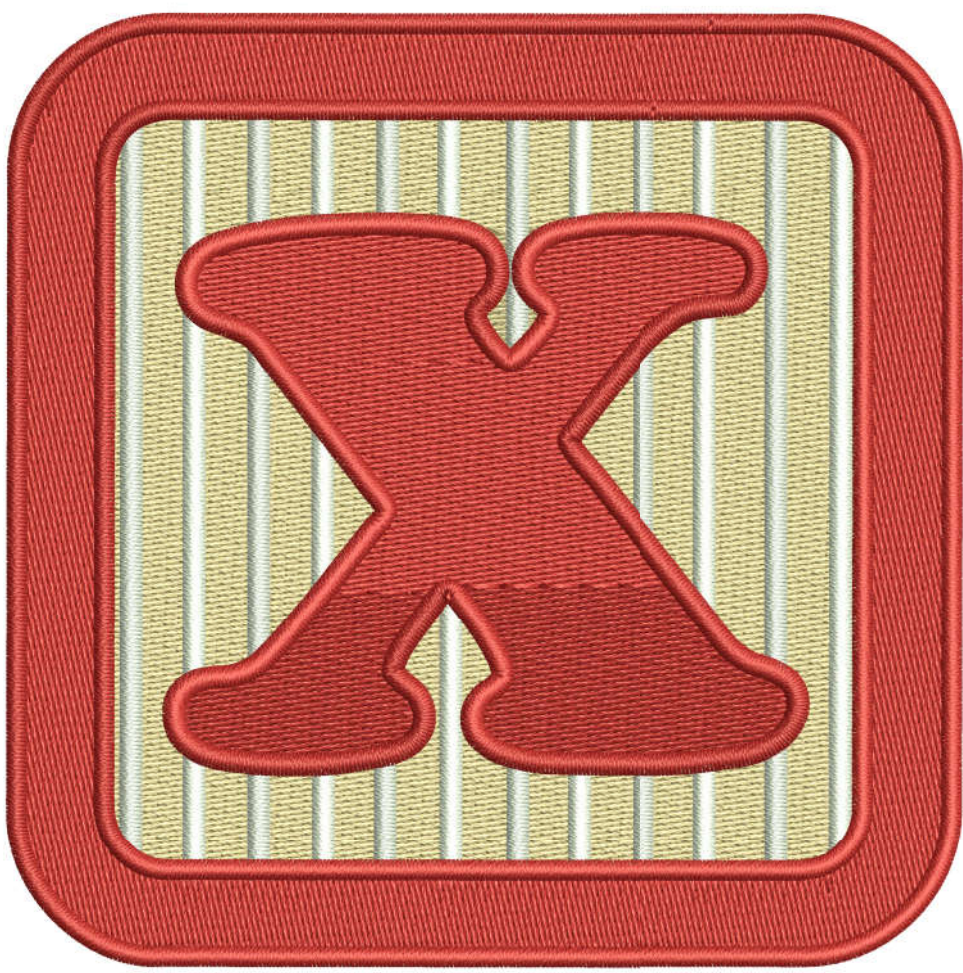
Production Worksheet

Wilcom TrueSizer
Design: E-20403 4x4
Colorway: Madeira Classic 40

Stitches: 28718
Colors: 3
Height: 3.80 in
Width: 3.80 in
Zoom: 1.31



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 5
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 48.3 mm
Down: 48.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.46 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 557.22ft
Total bobbin: 217.76ft



Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|-----|-------|------------------|--------------------|
| 1. | 16 | | 8419 | 1066 Fune / Sand | Madeira Classic 40 |
| 2. | 13 | | 4335 | 1001 Super White | Madeira Classic 40 |
| 3. | 3 | | 15962 | 1146 Red | Madeira Classic 40 |

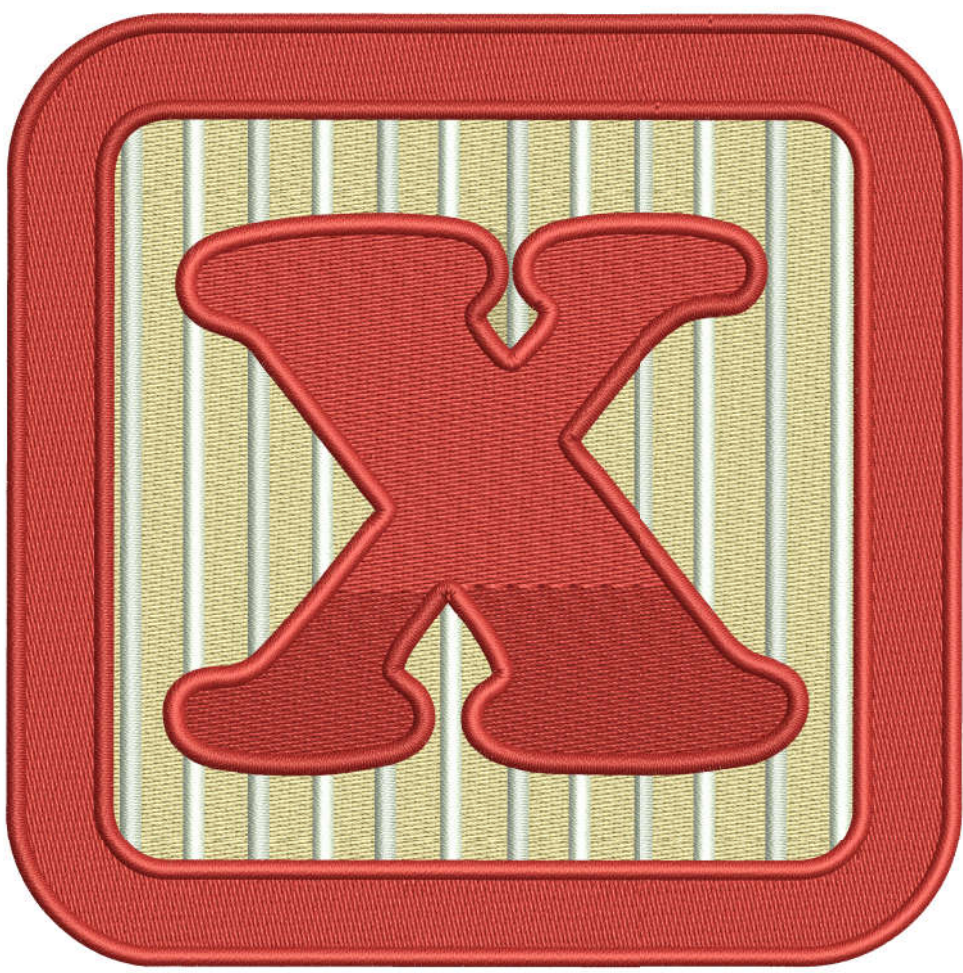
Production Worksheet

Wilcom TrueSizer
Design: E-20403 5x5
Colorway: Madeira Classic 40

Stitches: 41102
Colors: 3
Height: 4.80 in
Width: 4.80 in
Zoom: 1.04



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 5
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 60.9 mm
Down: 60.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 23.03 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 6.7 mm
Total Thread: 844.34ft
Total bobbin: 339.75ft



Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|-----|-------|------------------|--------------------|
| 1. | 16 | | 12840 | 1066 Fune / Sand | Madeira Classic 40 |
| 2. | 13 | | 5544 | 1001 Super White | Madeira Classic 40 |
| 3. | 3 | | 22716 | 1146 Red | Madeira Classic 40 |

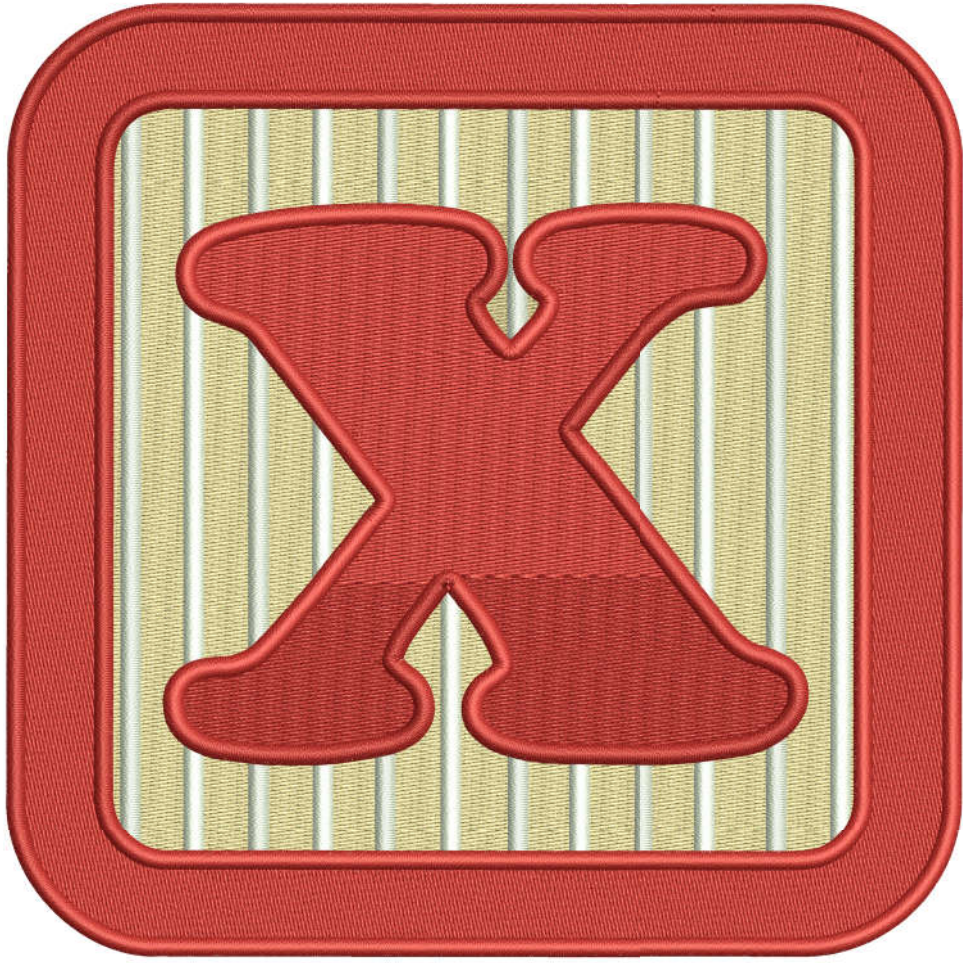
Production Worksheet

Wilcom TrueSizer
Design: E-20403 6x6
Colorway: Madeira Classic 40

Stitches: 56134
Colors: 3
Height: 5.80 in
Width: 5.80 in
Zoom: 0.86



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 5
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.6 mm
Right: 73.6 mm
Up: 73.6 mm
Down: 73.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 33.59 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 1202.15ft
Total bobbin: 493.33ft



Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|-----|-------|------------------|--------------------|
| 1. | 16 | | 18338 | 1066 Fune / Sand | Madeira Classic 40 |
| 2. | 13 | | 6894 | 1001 Super White | Madeira Classic 40 |
| 3. | 3 | | 30900 | 1146 Red | Madeira Classic 40 |

Production Worksheet

Wilcom TrueSizer
Design: E-20403 8x8
Colorway: Madeira Classic 40

Stitches: 92362
Colors: 3
Height: 7.80 in
Width: 7.80 in
Zoom: 0.64



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 5
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.1 mm
Right: 99.1 mm
Up: 99.1 mm
Down: 99.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 60.85 in²
Max Stitch: 8.7 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 2103.52ft
Total bobbin: 886.61ft



Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|-----|-------|------------------|--------------------|
| 1. | 16 | | 32013 | 1066 Fune / Sand | Madeira Classic 40 |
| 2. | 13 | | 9762 | 1001 Super White | Madeira Classic 40 |
| 3. | 3 | | 50585 | 1146 Red | Madeira Classic 40 |