

Production Worksheet

Wilcom TrueSizer
Design: E-20404 4x4
Colorway: Madeira Classic 40

Stitches: 28097
Colors: 3
Height: 3.80 in
Width: 3.80 in
Zoom: 1.31



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 6
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 48.3 mm
Down: 48.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.46 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 547.56ft
Total bobbin: 214.45ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		8893 1066	Fune / Sand	Madeira Classic 40
2.	13		4635 1001	Super White	Madeira Classic 40
3.	10		14567 1172	Orange	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20404 5x5
Colorway: Madeira Classic 40

Stitches: 40346
Colors: 3
Height: 4.80 in
Width: 4.80 in
Zoom: 1.04



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 6
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 60.9 mm
Down: 60.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 23.02 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 831.95ft
Total bobbin: 335.35ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		13638	1066 Fune / Sand	Madeira Classic 40
2.	13		5932	1001 Super White	Madeira Classic 40
3.	10		20774	1172 Orange	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20404 6x6
Colorway: Madeira Classic 40

Stitches: 55102
Colors: 3
Height: 5.80 in
Width: 5.80 in
Zoom: 0.86



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 5
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.6 mm
Right: 73.6 mm
Up: 73.6 mm
Down: 73.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 33.59 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 1183.33ft
Total bobbin: 486.19ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		19445	1066 Fune / Sand	Madeira Classic 40
2.	13		7390	1001 Super White	Madeira Classic 40
3.	10		28265	1172 Orange	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20404 8x8
Colorway: Madeira Classic 40

Stitches: 90851
Colors: 3
Height: 7.80 in
Width: 7.80 in
Zoom: 0.64



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 5
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.0 mm
Right: 99.0 mm
Up: 99.0 mm
Down: 99.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 60.80 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 2074.48ft
Total bobbin: 875.28ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		34161	1066 Fune / Sand	Madeira Classic 40
2.	13		10445	1001 Super White	Madeira Classic 40
3.	10		46243	1172 Orange	Madeira Classic 40