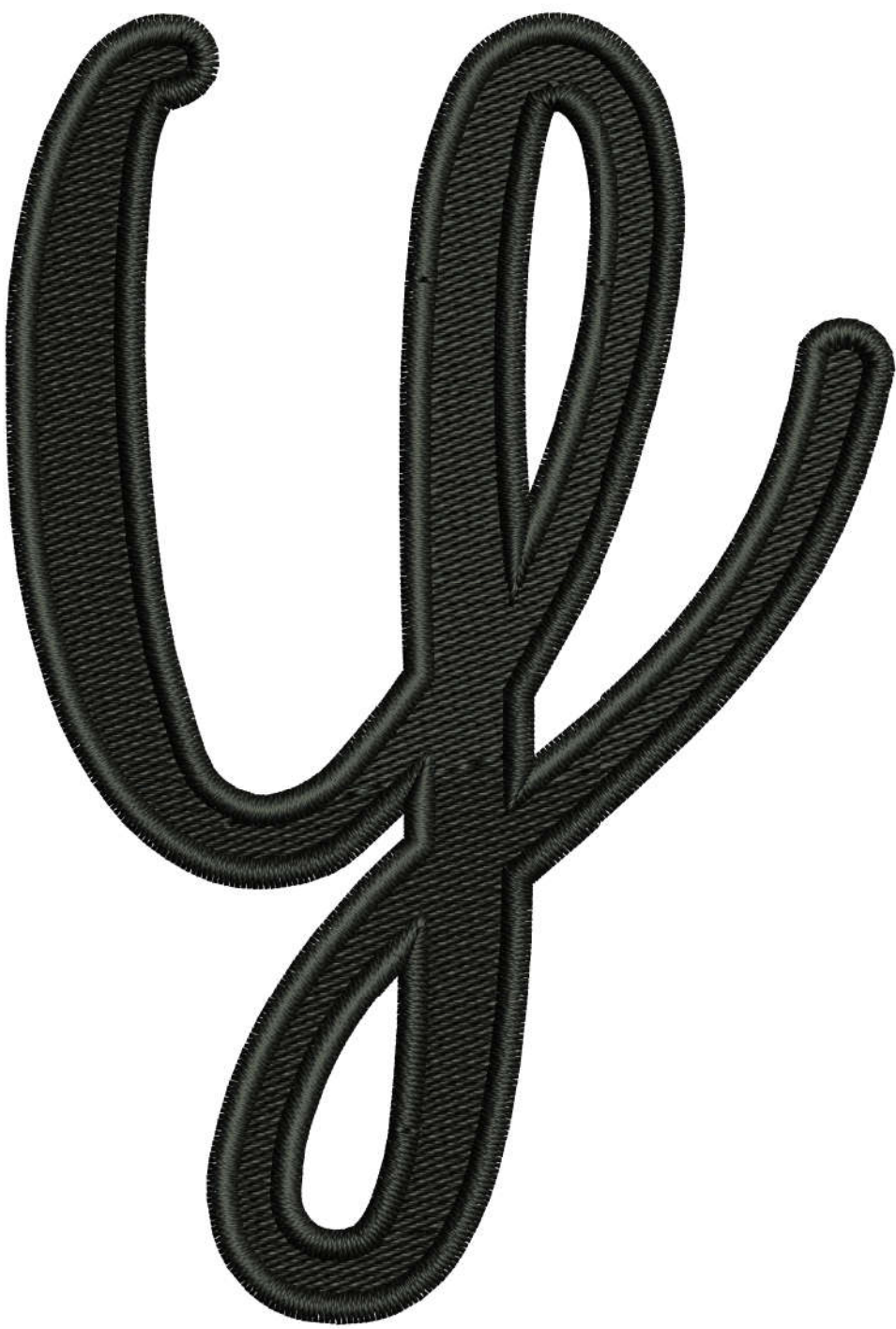


Production Worksheet

Wilcom TrueSizer
Design: E-20728 4x4
Colorway: Madeira Classic 40

Stitches: 9123
Colors: 1
Height: 3.80 in
Width: 2.57 in
Zoom: 1.91



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 3
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 32.7 mm
Right: 32.7 mm
Up: 48.3 mm
Down: 48.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 9.79 in²
Max Stitch: 6.5 mm
Min Stitch: 0.4 mm
Max jump: 6.8 mm
Total Thread: 153.74ft
Total bobbin: 55.24ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	9121	1000 Emerald Black	Madreira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20728 5x5

Colorway: Madeira Classic 40

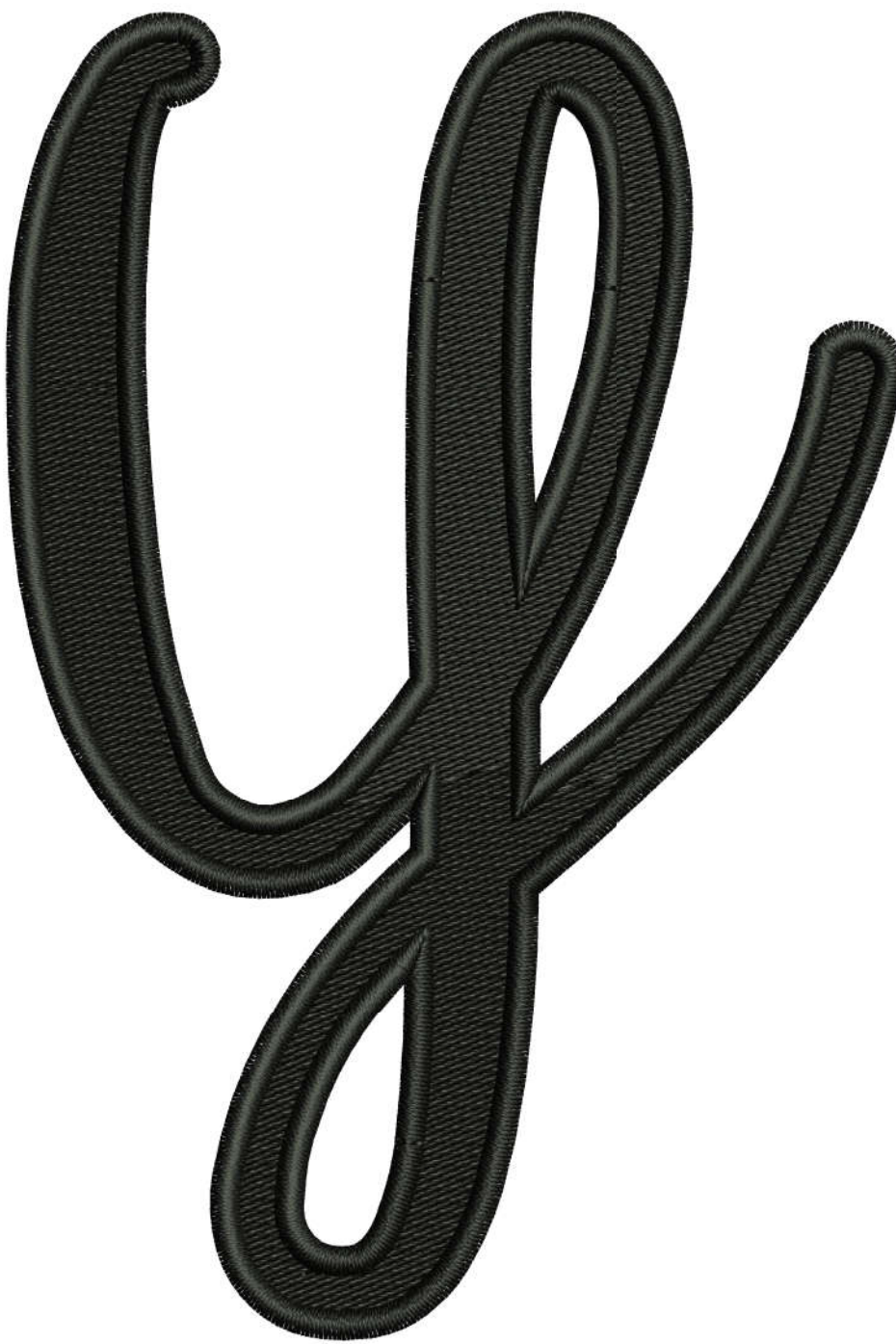
Stitches: 12469
Colors: 1
Height: 4.80 in
Width: 3.24 in
Zoom: 1.49

DigitEMB
www.digitemb.com

Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 3
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 41.2 mm
Right: 41.2 mm
Up: 61.0 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 15.58 in²
Max Stitch: 6.7 mm
Min Stitch: 0.4 mm
Max jump: 6.7 mm
Total Thread: 225.45ft
Total bobbin: 84.73ft

Stop Sequence:

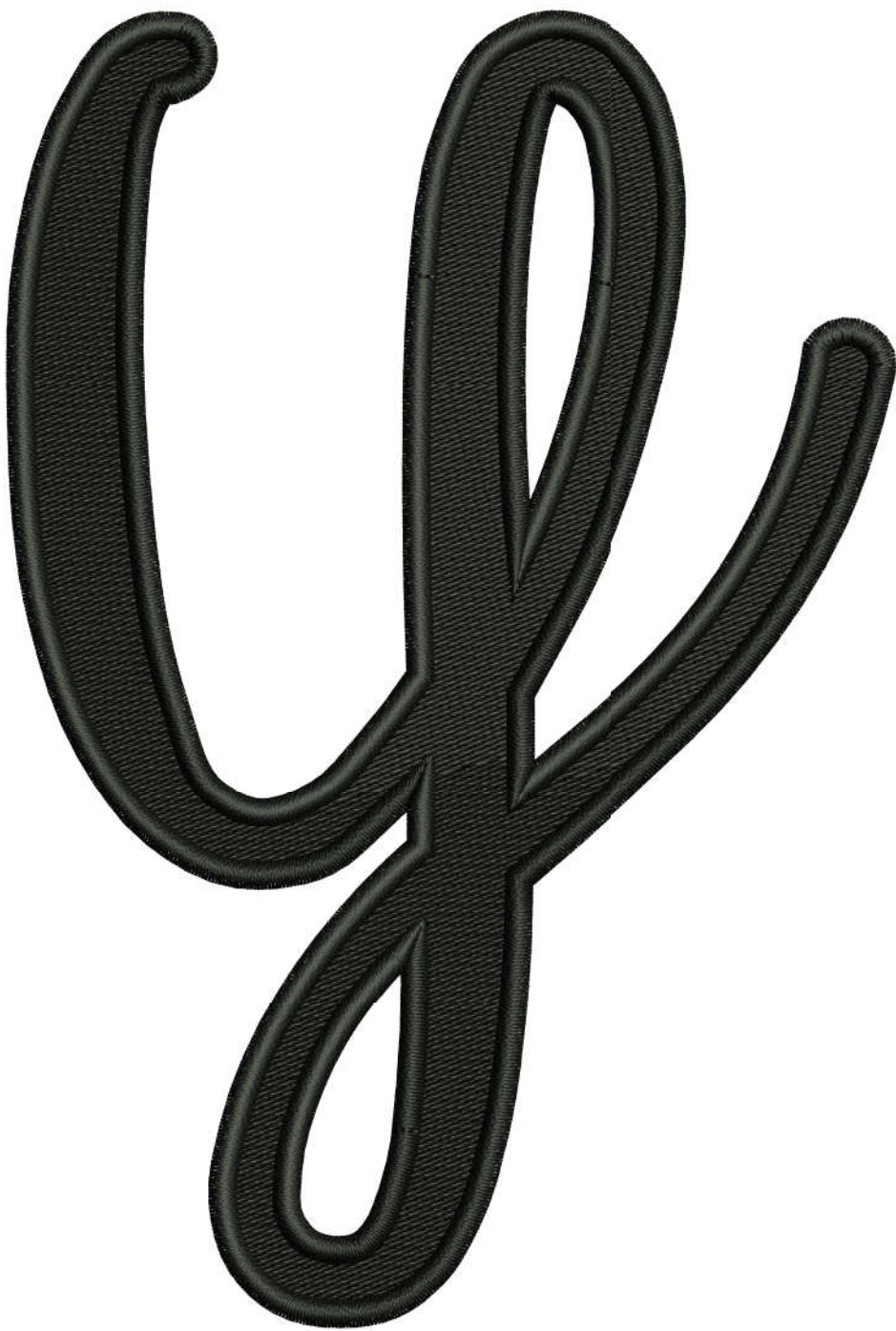
#	N#	St.	Code	Description	Brand
1.	14	■	12467	1000 Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20728 6x6
Colorway: Madeira Classic 40

Stitches: 16352
Colors: 1
Height: 5.80 in
Width: 3.91 in
Zoom: 1.24



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 3
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 49.7 mm
Right: 49.7 mm
Up: 73.7 mm
Down: 73.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 22.71 in²
Max Stitch: 6.9 mm
Min Stitch: 0.4 mm
Max jump: 6.9 mm
Total Thread: 312.67ft
Total bobbin: 121.31ft

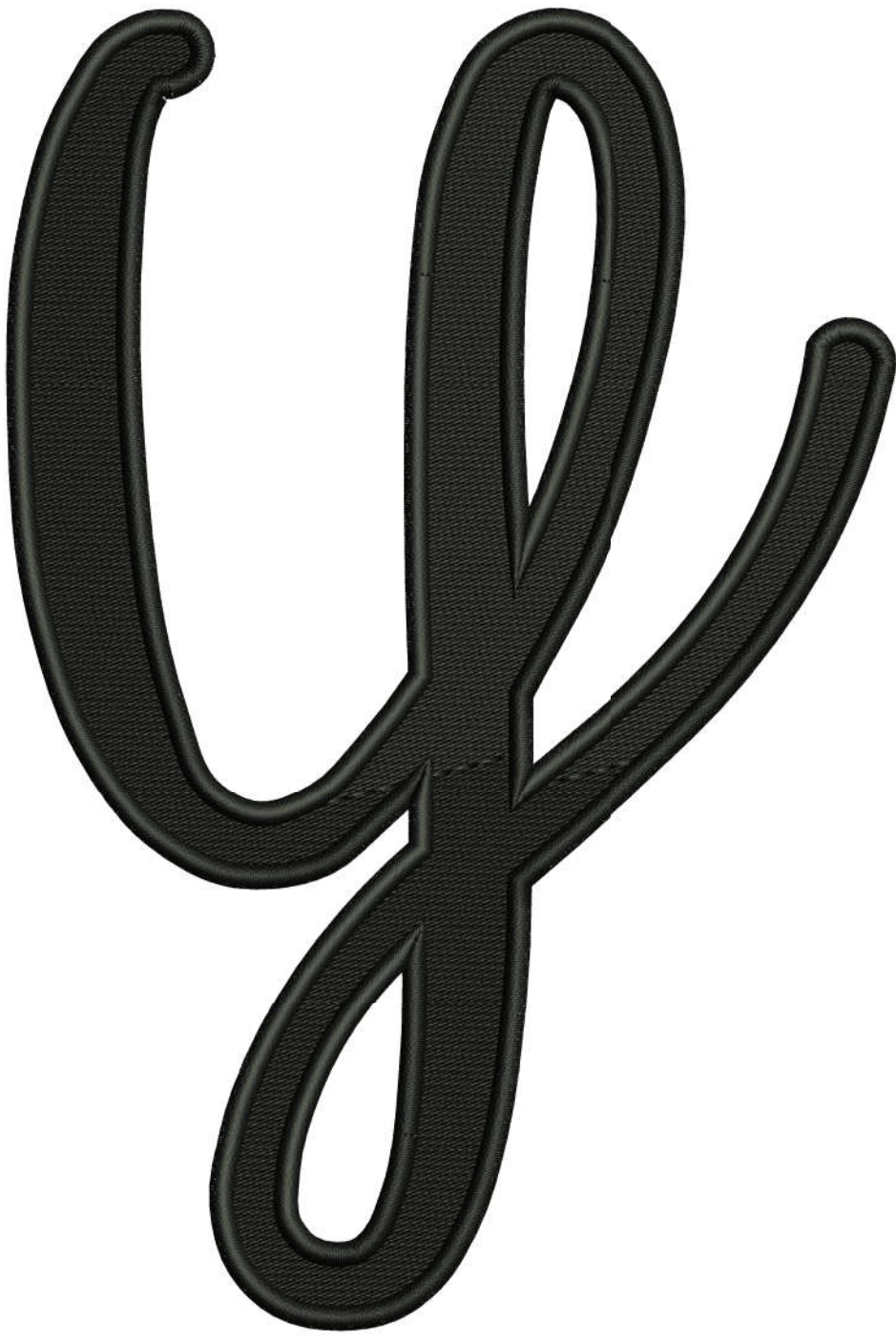
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	16350	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20728 8x8
Colorway: Madeira Classic 40

Stitches: 25303
Colors: 1
Height: 7.80 in
Width: 5.24 in
Zoom: 0.92



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 3
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 66.6 mm
Right: 66.6 mm
Up: 99.1 mm
Down: 99.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 40.91 in²
Max Stitch: 6.7 mm
Min Stitch: 0.4 mm
Max jump: 6.7 mm
Total Thread: 517.85ft
Total bobbin: 208.10ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	25301	1000 Emerald Black	Madreia Classic 40