Production Worksheet

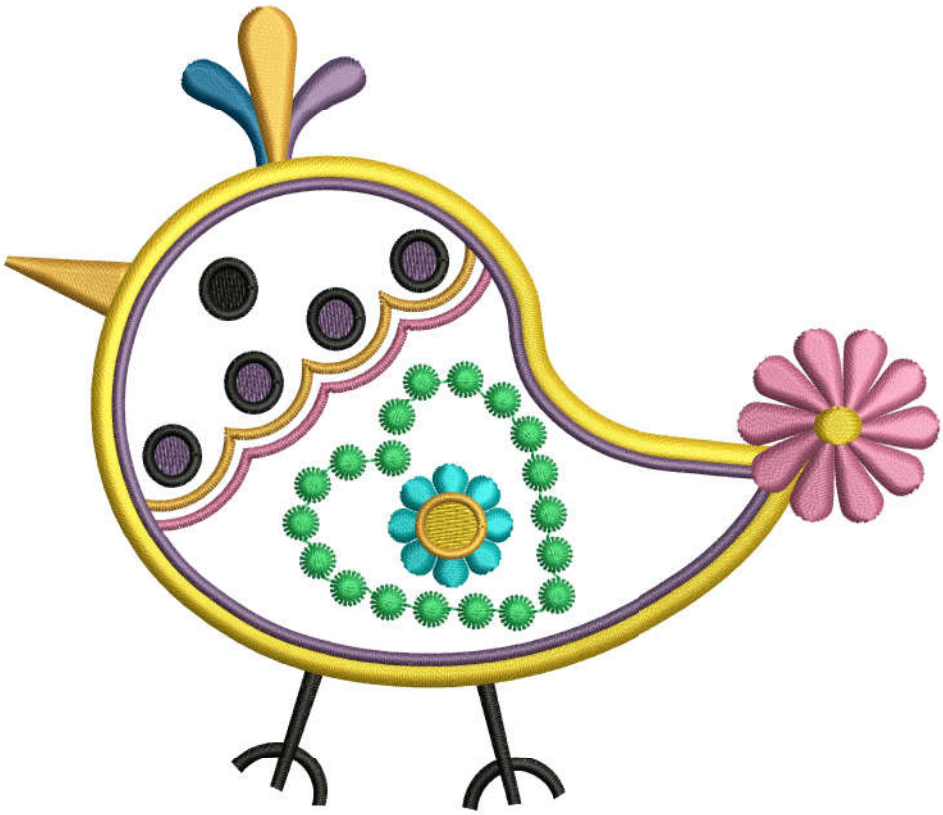
Wilcom TrueSizer

Design: E-22310 6x6

Colorway: Madeira Classic 40

Stitches:	10540
Colors:	8
Height:	4.75 in
Width:	5.50 in
Zoom:	0.88

DigitEMB
www.digitemb.com



Machine format:	Tajima
Color changes:	14
Stops:	15
Trims:	22
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	69.9 mm
Right:	69.9 mm
Up:	60.4 mm
Down:	60.4 mm
EndX:	0.00 in
EndY:	0.00 in
Area	26.16 in²
Max Stitch:	10.4 mm
Min Stitch:	0.3 mm
Max jump:	7.0 mm
Total Thread:	208.52ft
Total bobbin:	79.47ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	562	1000	Emerald Black	Madeira Classic 40
2.	8	217	1134	Dark blue	Madeira Classic 40
3.	11	211	1033	Purple	Madeira Classic 40
4.	10	1055	1172	Orange	Madeira Classic 40
5.	6	459	1309	Pink	Madeira Classic 40
6.	11	633	1033	Purple	Madeira Classic 40
7.	14	950	1000	Emerald Black	Madeira Classic 40
8.	7	519	1249	Green	Madeira Classic 40
9.	4	1991	1064	golden	Madeira Classic 40
10.	11	1605	1033	Purple	Madeira Classic 40
11.	6	1357	1309	Pink	Madeira Classic 40
12.	4	83	1064	golden	Madeira Classic 40
13.	5	513	1094	Sky	Madeira Classic 40
14.	4	195	1064	golden	Madeira Classic 40
15.	10	188	1172	Orange	Madeira Classic 40