

Production Worksheet

Wilcom TrueSizer

Design: E-20971 4x4

Colorway: Madeira Classic 40

Stitches: 19165
Colors: 6
Height: 3.89 in
Width: 3.80 in
Zoom: 1.28



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 14
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.2 mm
Right: 48.2 mm
Up: 49.4 mm
Down: 49.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.76 in²
Max Stitch: 12.1 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 386.32ft
Total bobbin: 152.85ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	■	11984	1064 golden	Madeira Classic 40
2.	8	■	1613	1134 Dark blue	Madeira Classic 40
3.	14	■	625	1000 Emerald Black	Madeira Classic 40
4.	13	■	2649	1001 Super White	Madeira Classic 40
5.	8	■	707	1134 Dark blue	Madeira Classic 40
6.	20	■	131	1275 Powder blue	Madeira Classic 40
7.	24	■	1454	1158 Drak Brown	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20971 5x5
Colorway: Madeira Classic 40

Stitches: 28149
Colors: 6
Height: 4.85 in
Width: 4.80 in
Zoom: 1.01



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 14
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 60.9 mm
Right: 60.9 mm
Up: 61.6 mm
Down: 61.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 23.25 in²
Max Stitch: 7.4 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 589.41ft
Total bobbin: 238.27ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	17907	1064	golden	Madeira Classic 40
2.	8	2338	1134	Dark blue	Madeira Classic 40
3.	14	892	1000	Emerald Black	Madeira Classic 40
4.	13	3796	1001	Super White	Madeira Classic 40
5.	8	1027	1134	Dark blue	Madeira Classic 40
6.	20	179	1275	Powder blue	Madeira Classic 40
7.	24	2008	1158	Drak Brown	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20971 6x6

Colorway: Madeira Classic 40

Stitches: 38732

Colors: 6

Height: 5.84 in

Width: 5.80 in

Zoom: 0.84

DigitEMB

www.digitemb.com

Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 14
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.6 mm
Right: 73.6 mm
Up: 74.1 mm
Down: 74.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 33.84 in²
Max Stitch: 9.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 836.32ft
Total bobbin: 343.44ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	24881	1064	golden	Madeira Classic 40
2.	8	3214	1134	Dark blue	Madeira Classic 40
3.	14	1197	1000	Emerald Black	Madeira Classic 40
4.	13	5152	1001	Super White	Madeira Classic 40
5.	8	1389	1134	Dark blue	Madeira Classic 40
6.	20	239	1275	Powder blue	Madeira Classic 40
7.	24	2658	1158	Drak Brown	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20971 8x8
Colorway: Madeira Classic 40

Stitches: 65920
Colors: 6
Height: 7.87 in
Width: 7.80 in
Zoom: 0.62



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 14
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.0 mm
Right: 99.0 mm
Up: 99.9 mm
Down: 99.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 61.35 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 1476.31ft
Total bobbin: 616.97ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	42884	1064	golden	Madeira Classic 40
2.	8	5379	1134	Dark blue	Madeira Classic 40
3.	14	2019	1000	Emerald Black	Madeira Classic 40
4.	13	8662	1001	Super White	Madeira Classic 40
5.	8	2338	1134	Dark blue	Madeira Classic 40
6.	20	375	1275	Powder blue	Madeira Classic 40
7.	24	4261	1158	Drak Brown	Madeira Classic 40