

Production Worksheet

Wilcom TrueSizer
Design: E-20958 4x4
Colorway: Madeira Classic 40

Stitches: 17331
Colors: 2
Height: 3.80 in
Width: 3.80 in
Zoom: 1.31



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.2 mm
Right: 48.2 mm
Up: 48.2 mm
Down: 48.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.42 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 355.22ft
Total bobbin: 142.53ft



Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|-----|------------|-------------|--------------------|
| 1. | 4 | | 13754 1064 | golden | Madeira Classic 40 |
| 2. | 24 | | 3575 1158 | Drak Brown | Madeira Classic 40 |

Production Worksheet

Wilcom TrueSizer
Design: E-20958 5x5
Colorway: Madeira Classic 40

Stitches: 25752
Colors: 2
Height: 4.82 in
Width: 4.80 in
Zoom: 1.04



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 5
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 60.9 mm
Right: 60.9 mm
Up: 61.2 mm
Down: 61.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 23.11 in²
Max Stitch: 6.7 mm
Min Stitch: 0.3 mm
Max jump: 6.7 mm
Total Thread: 549.61ft
Total bobbin: 224.98ft

Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|-----|-------|-----------------|--------------------|
| 1. | 4 | | 20907 | 1064 golden | Madeira Classic 40 |
| 2. | 24 | | 4843 | 1158 Drak Brown | Madeira Classic 40 |



Production Worksheet

Wilcom TrueSizer
Design: E-20958 6x6
Colorway: Madeira Classic 40

Stitches: 36083
Colors: 2
Height: 5.87 in
Width: 5.80 in
Zoom: 0.86



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 6
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.6 mm
Right: 73.6 mm
Up: 74.5 mm
Down: 74.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 34.02 in²
Max Stitch: 7.3 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 794.17ft
Total bobbin: 329.73ft

Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|-----|------------|-------------|---------------------|
| 1. | 4 | | 29830 1064 | golden | Madreira Classic 40 |
| 2. | 24 | | 6251 1158 | Drak Brown | Madreira Classic 40 |



Production Worksheet



Wilcom TrueSizer
Design: E-20958 8x8
Colorway: Madeira Classic 40

Stitches: 62471
Colors: 2
Height: 7.91 in
Width: 7.83 in
Zoom: 0.63



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.4 mm
Right: 99.4 mm
Up: 100.4 mm
Down: 100.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 61.90 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 1421.31ft
Total bobbin: 598.76ft

Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|---|------------|-------------|--------------------|
| 1. | 4 |  | 52993 1064 | golden | Madeira Classic 40 |
| 2. | 24 |  | 9476 1158 | Drak Brown | Madeira Classic 40 |

