Production Worksheet

Wilcom TrueSizer

Design: E-20302 4x4

Colorway: Madeira Classic 40

Stitches:	10961
Colors:	2
Height:	3.80 in
Width:	2.75 in
Zoom:	1.83

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	1
Stops:	2
Trims:	2
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	34.9 mm
Right:	34.9 mm
Up:	48.3 mm
Down:	48.3 mm
EndX:	0.00 in
EndY:	0.00 in
Area	10.44 in²
Max Stitch:	6.7 mm
Min Stitch:	0.3 mm
Max jump:	6.7 mm
Total Thread:	212.08ft
Total bobbin:	82.47ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	8381	1146	Red	Madeira Classic 40
2.	10	2578	1172	Orange	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20302 5x5

Colorway: Madeira Classic 40

Stitches:	15797
Colors:	2
Height:	4.80 in
Width:	3.45 in
Zoom:	1.44

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	1
Stops:	2
Trims:	2
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	43.8 mm
Right:	43.8 mm
Up:	61.0 mm
Down:	61.0 mm
EndX:	0.00 in
EndY:	0.00 in
Area	16.55 in²
Max Stitch:	6.6 mm
Min Stitch:	0.4 mm
Max jump:	6.6 mm
Total Thread:	320.39ft
Total bobbin:	127.85ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	12122	1146	Red	Madeira Classic 40
2.	10	3673	1172	Orange	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20302 6x6

Colorway: Madeira Classic 40

Stitches:	21426
Colors:	2
Height:	5.80 in
Width:	4.15 in
Zoom:	1.20

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	1
Stops:	2
Trims:	2
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	52.7 mm
Right:	52.7 mm
Up:	73.7 mm
Down:	73.7 mm
EndX:	0.00 in
EndY:	0.00 in
Area	24.05 in²
Max Stitch:	6.8 mm
Min Stitch:	0.3 mm
Max jump:	6.8 mm
Total Thread:	450.05ft
Total bobbin:	182.80ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	16489	1146	Red	Madeira Classic 40
2.	10	4935	1172	Orange	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20302 8x8

Colorway: Madeira Classic 40

Stitches:	35487
Colors:	2
Height:	7.80 in
Width:	5.55 in
Zoom:	0.90

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	1
Stops:	2
Trims:	2
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	70.4 mm
Right:	70.4 mm
Up:	99.1 mm
Down:	99.1 mm
EndX:	0.00 in
EndY:	0.00 in
Area	43.27 in²
Max Stitch:	6.9 mm
Min Stitch:	0.3 mm
Max jump:	6.9 mm
Total Thread:	782.72ft
Total bobbin:	325.26ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	27435	1146	Red	Madeira Classic 40
2.	10	8050	1172	Orange	Madeira Classic 40